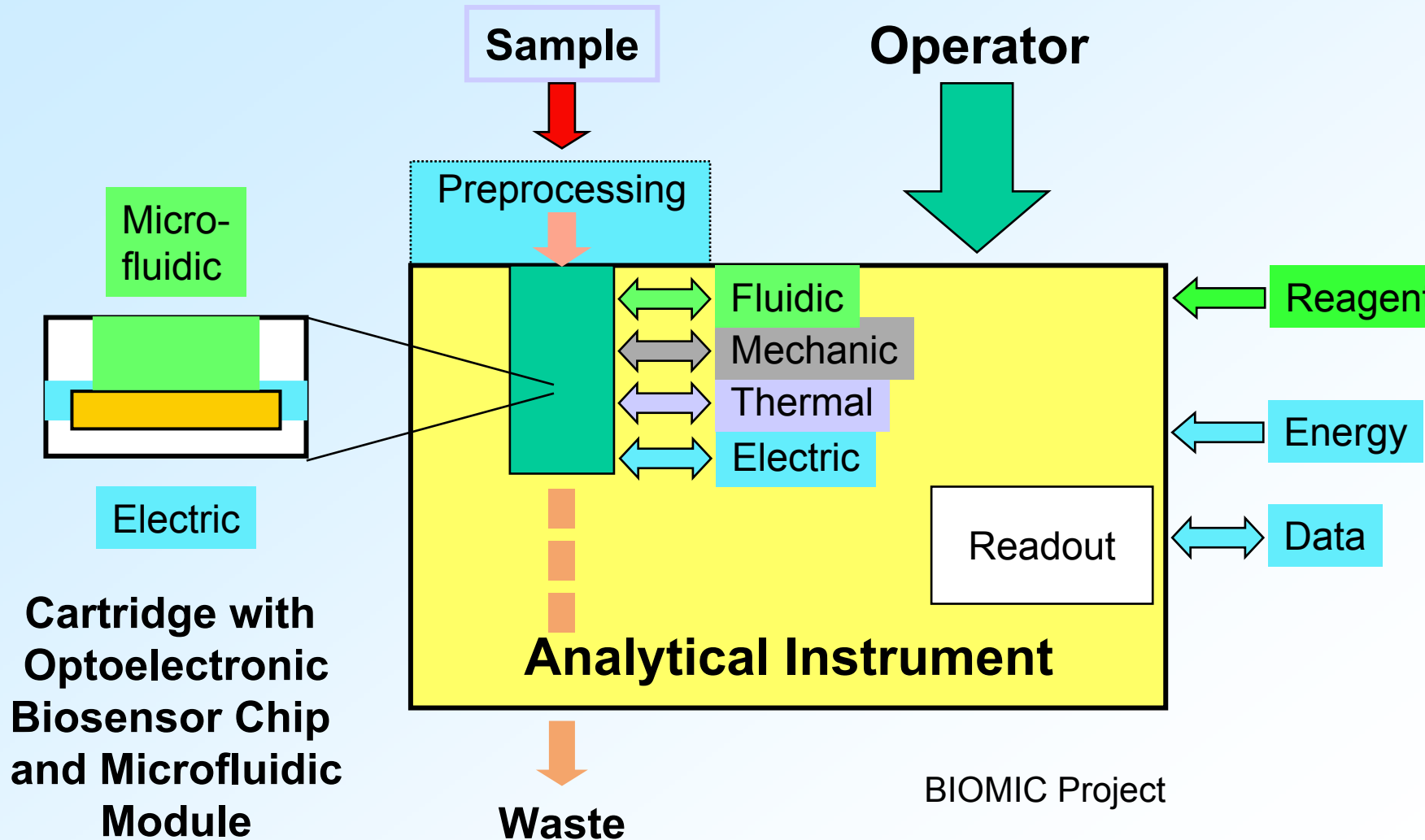


Principles of Integrated Biosensing Devices and Monolithic Optoelectronic Transducers

Lab-on-a-chip Devices



System Design Overview

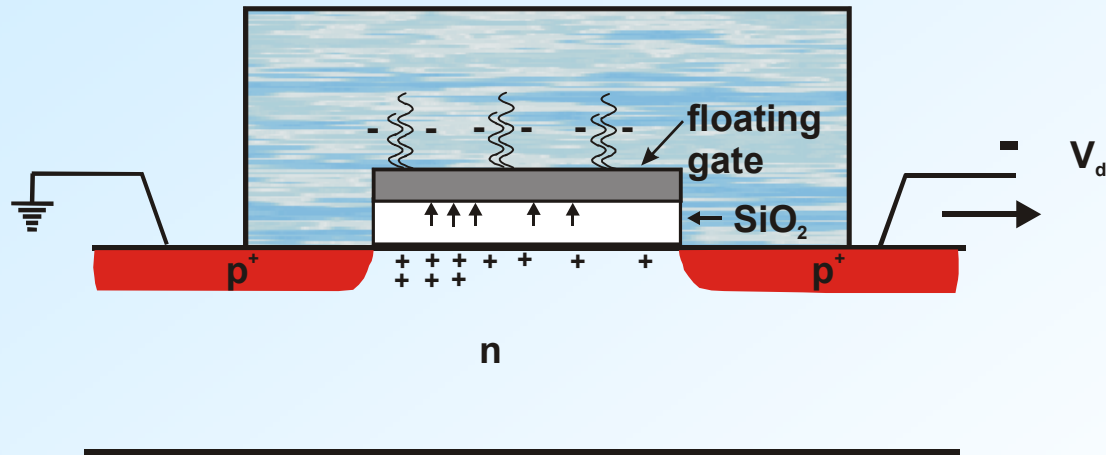


- ISFETs
- Impedance Spectroscopy Devices
- SAW Devices
- Enzymatic Detection
- SPR Resonance
- Interferometric Devices

Label free detection



ISFET

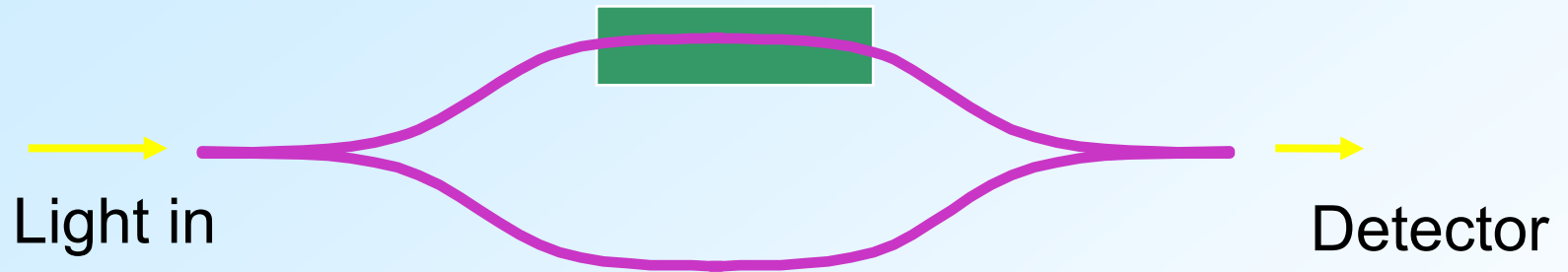


$$Q_{\text{bio}} = Q_{\text{gate}} + Q_{\text{dl}}$$

$$Q_{\text{gate}} / Q_{\text{dl}} = C_{\text{gate}} / C_{\text{dl}}$$



Interaction Length, L



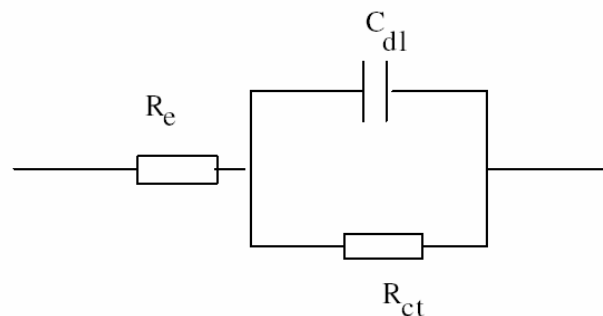
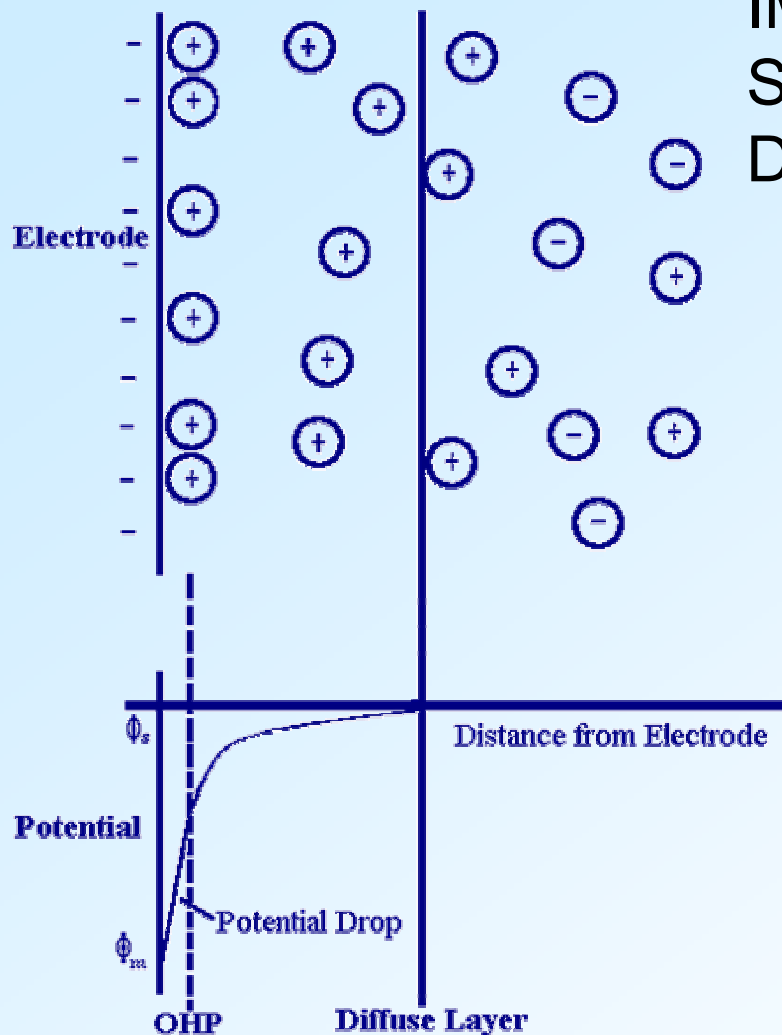
Mach-Zender Interferometer

$$\Delta\phi = 2\pi\Delta nL/\lambda$$

$$\Delta\phi = 2\pi \frac{\Delta n L}{\lambda}$$



IMPEDANCE SPECTROSCOPY DEVICES



Equivalent
Circuit

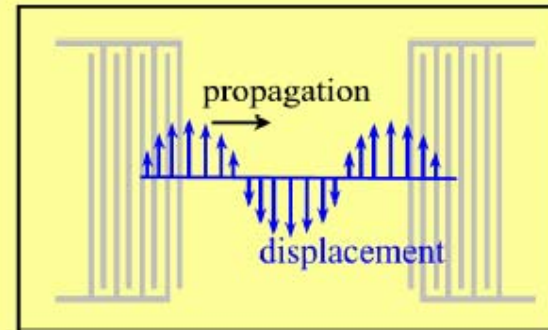
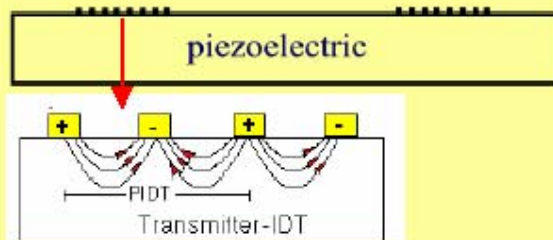


Surface Acoustic Wave Devices on piezoelectric substrates

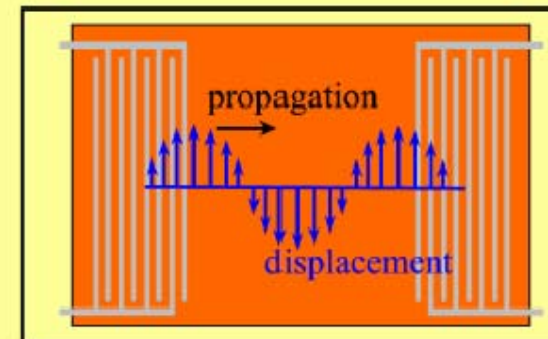
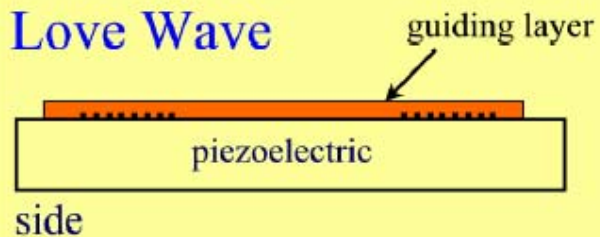
Shear waves traveling along the
Liquid-substrate interface change their speed
And resonance if biomolecules bind on the substrate



Shear Horizontal SAW



Love Wave



Auburn University Detection and Food Safety Center



With enzyme based electrochemical sensing, the recognition element is an enzyme that selectively catalyzes reaction of a substrate to produce an electroactive product (H_2O_2 for example)

Amperometric detection measures the charge transfer in oxidation or reduction of the electroactive compound at a working electrode



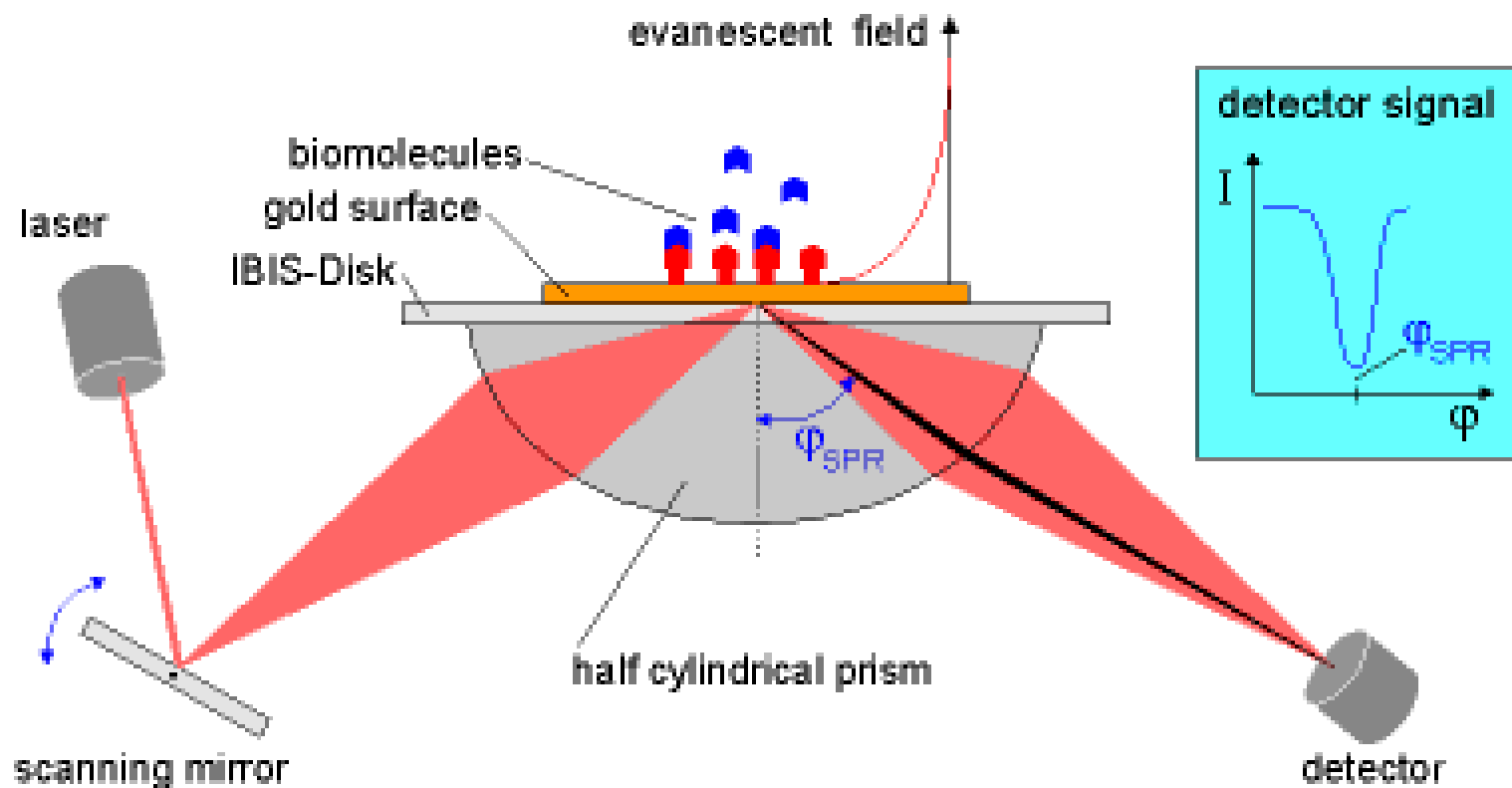
OPTICAL BIOSENSOR AND BIOCHIP ADVANTAGES:

GALVANIC ISOLATION OF THE TRANSDUCER
FROM DETECTION AND EXCITATION ELECTRONICS

DIFFICULTY:

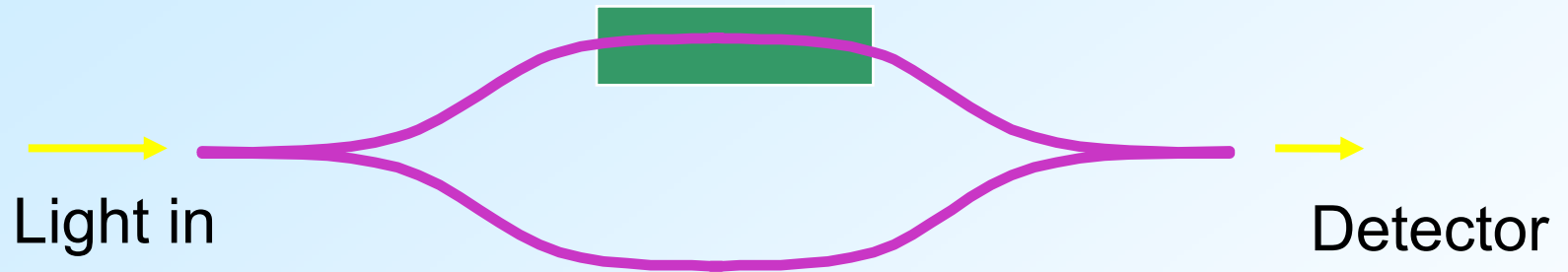
INTEGRATION OF LIGHT SOURCE





SPR PRINCIPLE XANTEC

Interaction Length, L



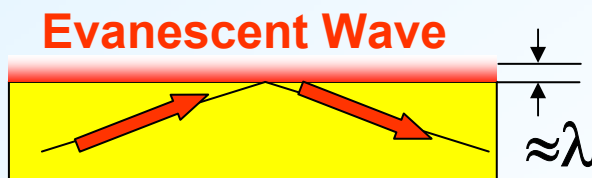
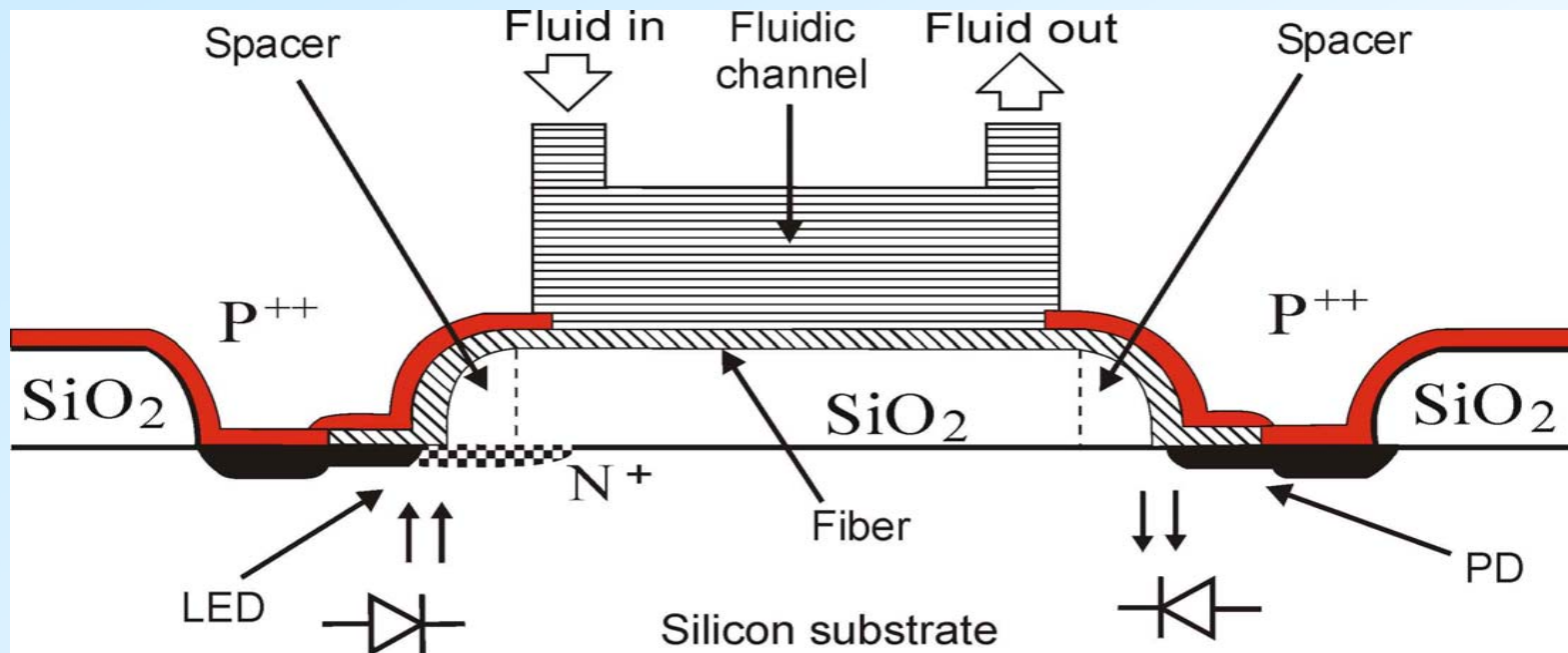
Mach-Zender Interferometer

$$\Delta\phi = 2\pi\Delta nL/\lambda$$

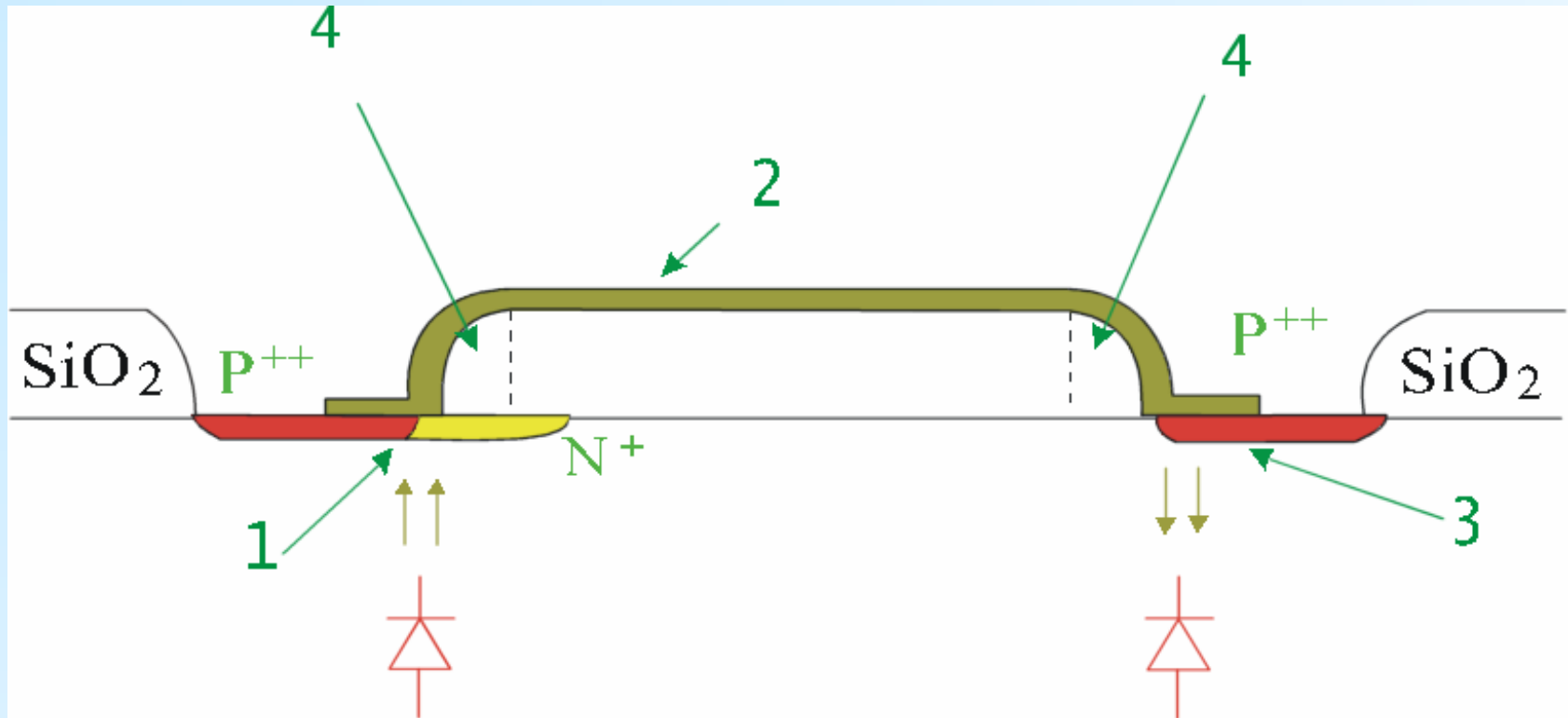
$$\Delta\phi = 2\pi \frac{\Delta n L}{\lambda}$$



Monolithic Silicon Optoelectronic Transducers



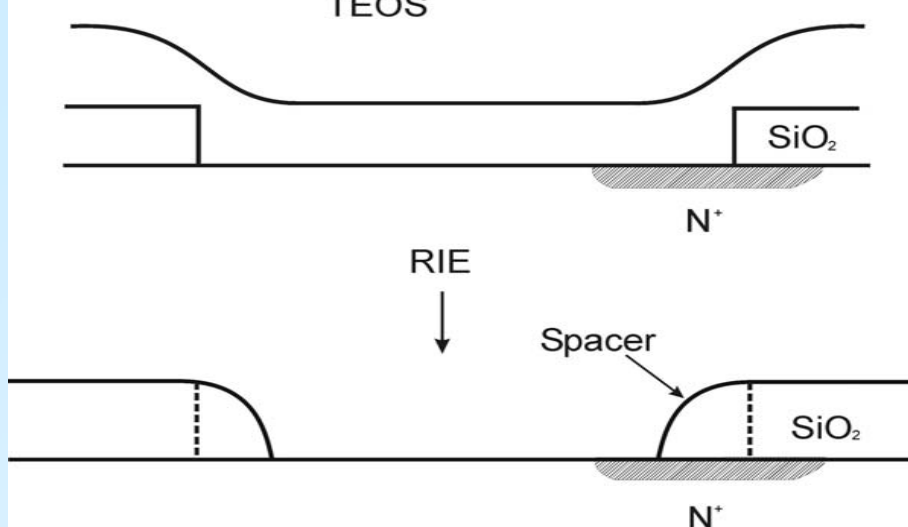
BIOMIC Project



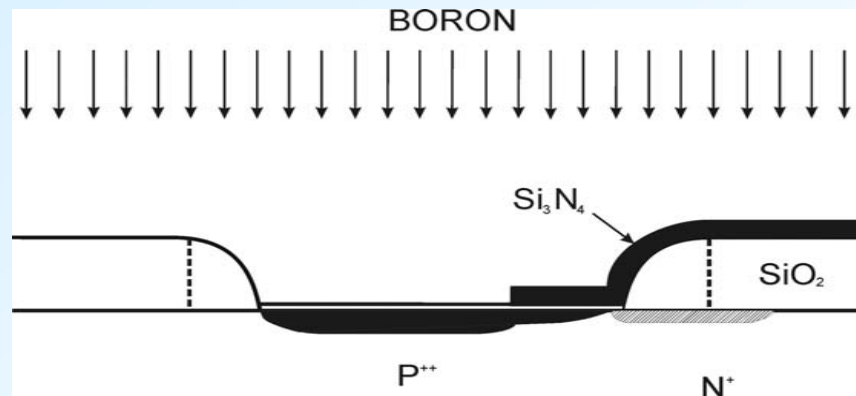
- 1: Avalanche diode light emitter 2: Nitride fiber
 3: p/n Junction Detector 4: Spacers

BIOMIC Project





SiO₂ Spacer Formation

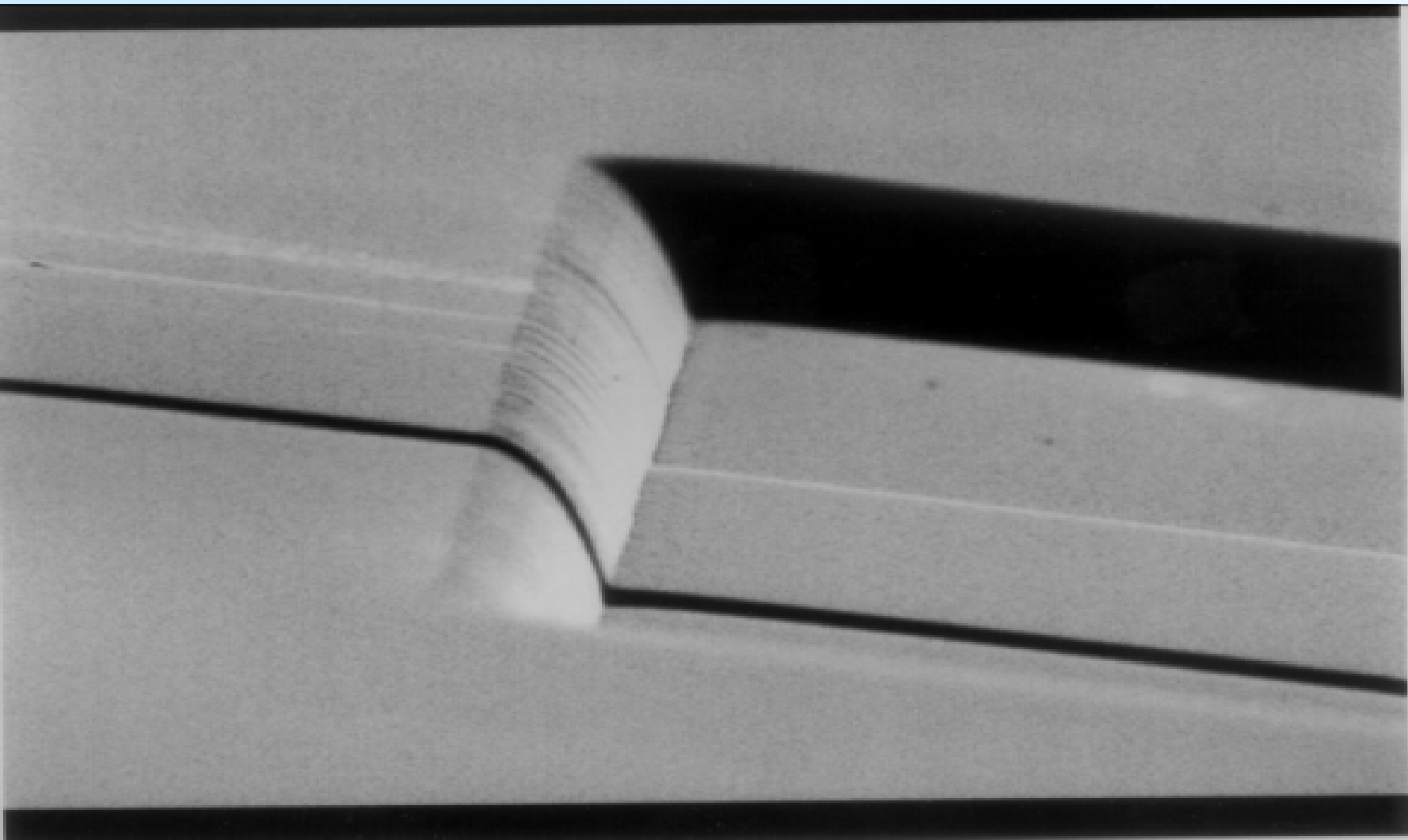


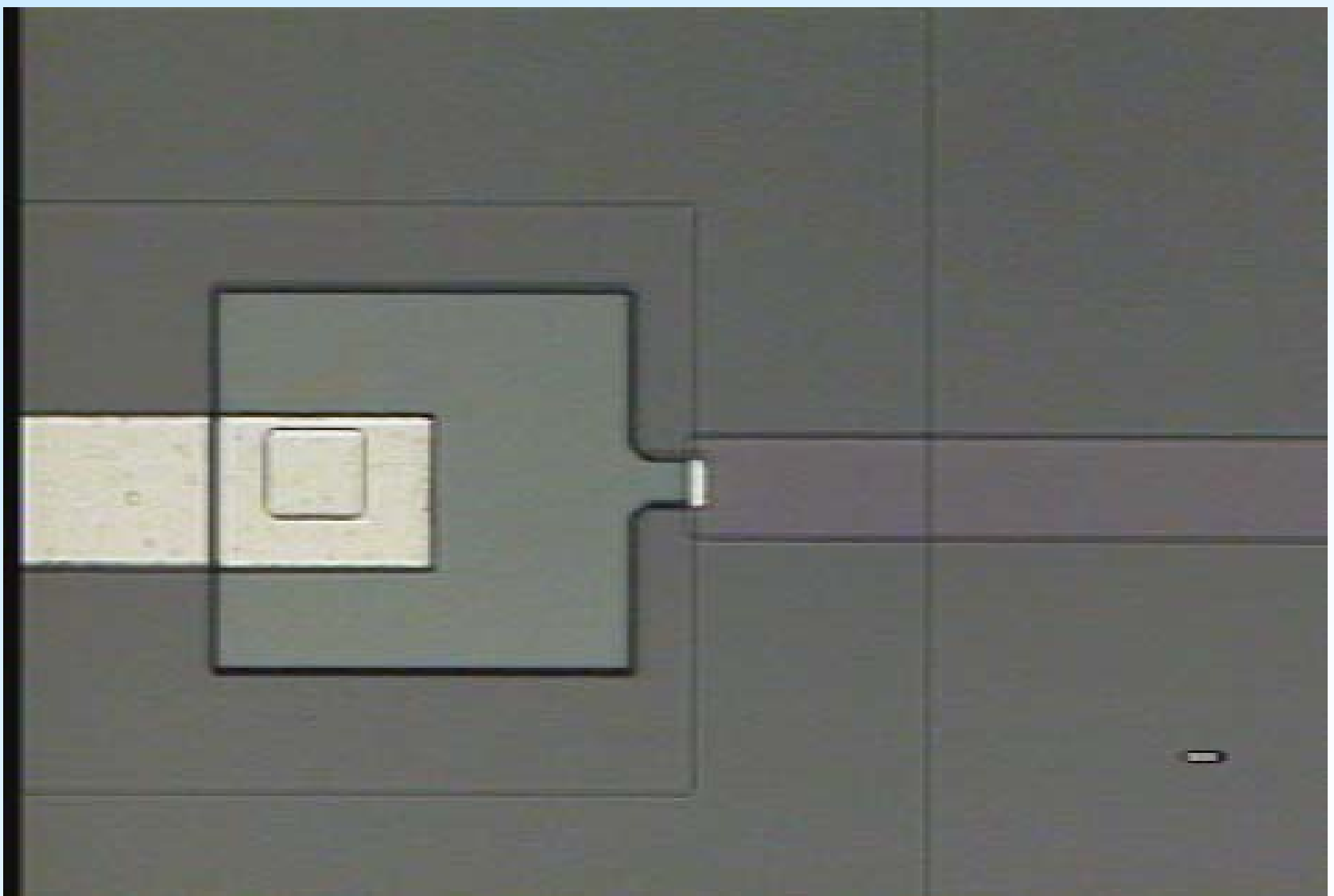
BIOMIC Project

Formation of Self-aligned light emitting avalanche Diodes, silicon nitride waveguides, and detectors

TASNANO WORKSHOP

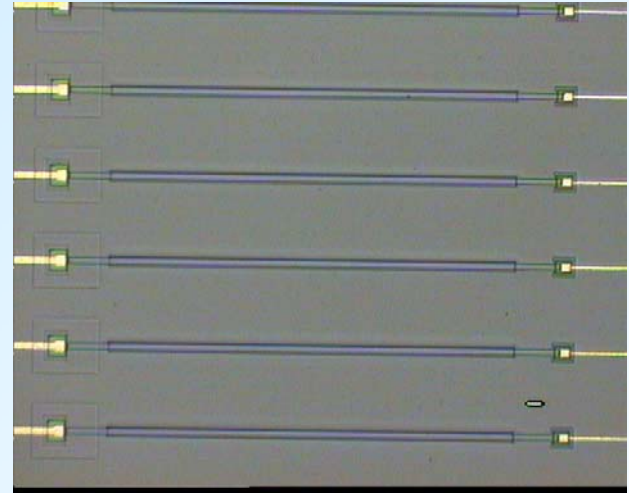
WAVEGUIDE BENDING ON THE DETECTOR SIDE





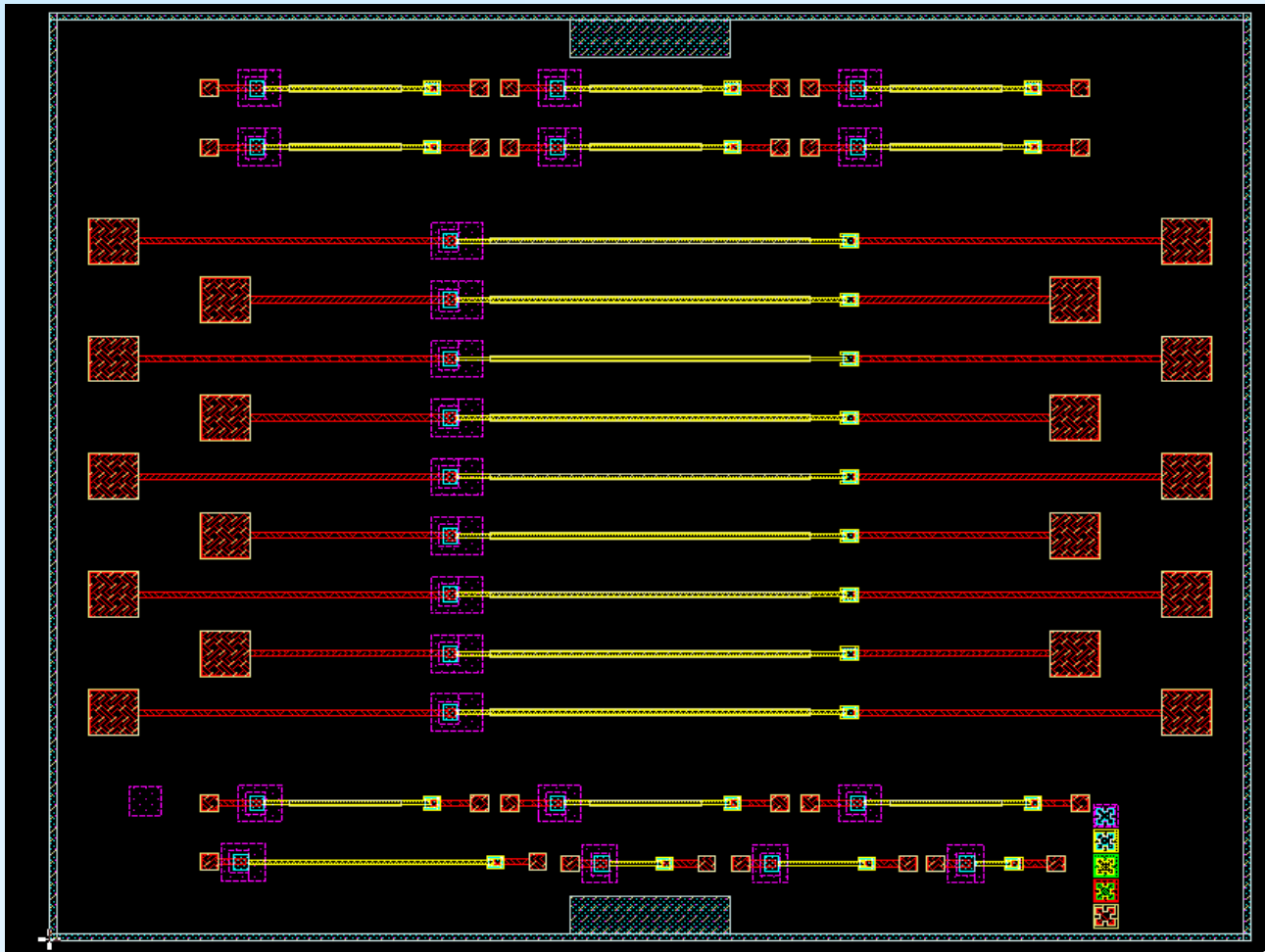
LED under excitation

TASNANO WORKSHOP



monolithic silicon optocouplers

TASNANO WORKSHOP



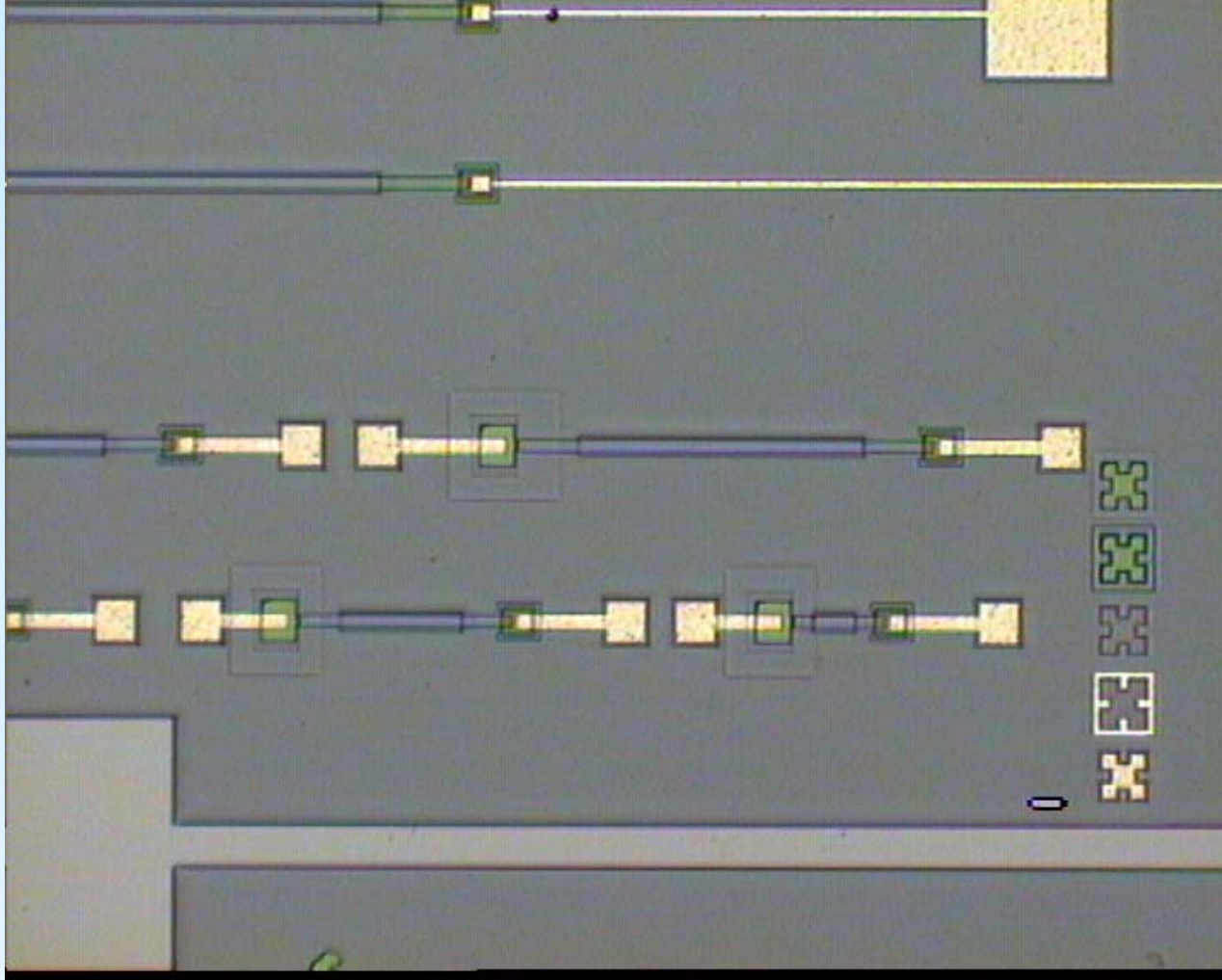
Chip Layout

BIOMIC Project



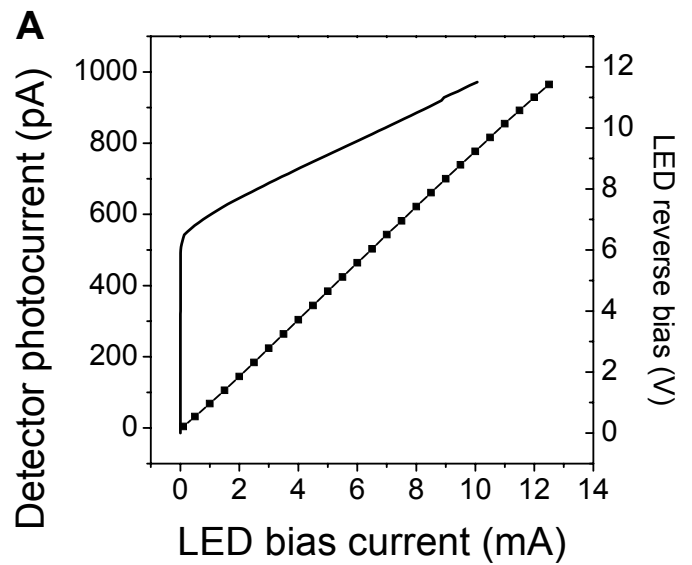
TASNANO WORKSHOP



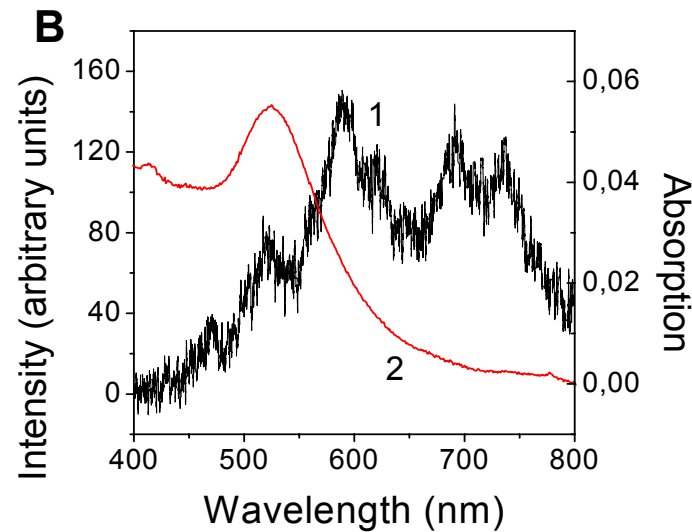


Test Devices BIOMIC Project

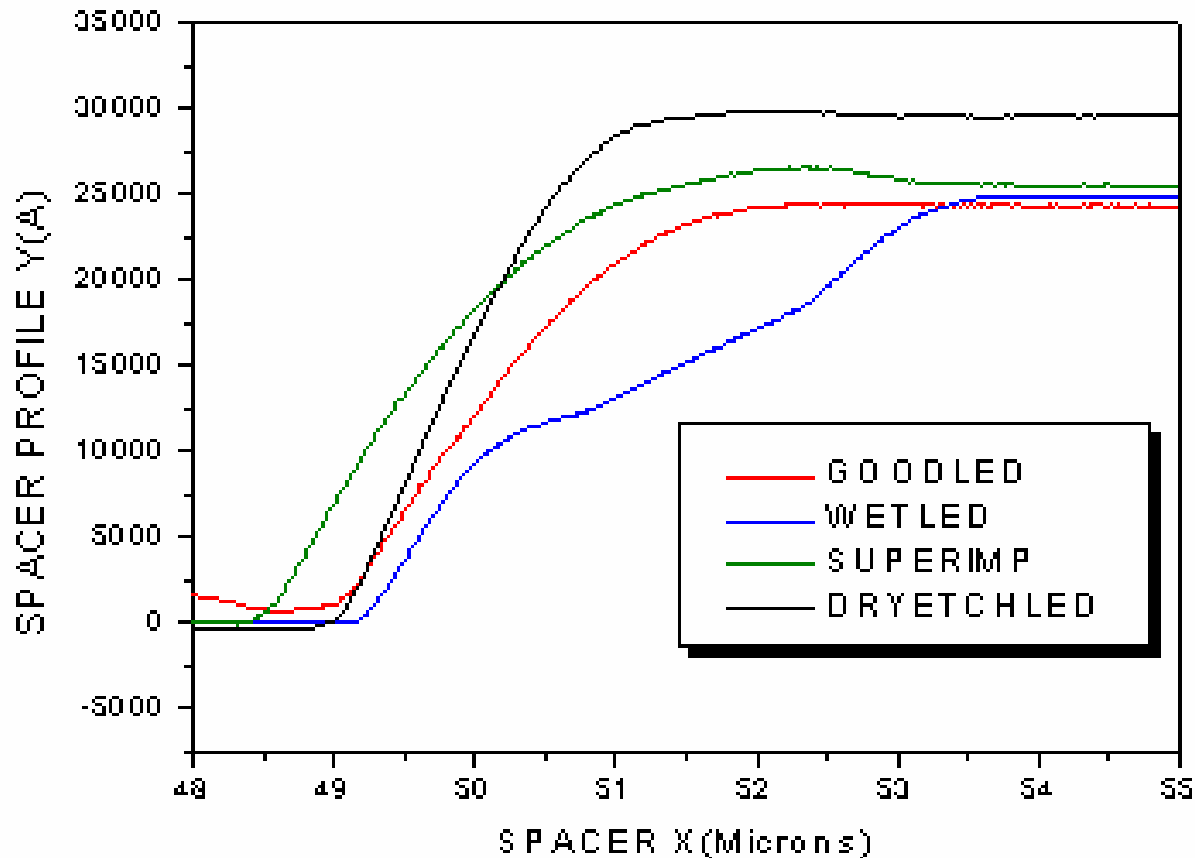
Optocoupler quantum efficiency



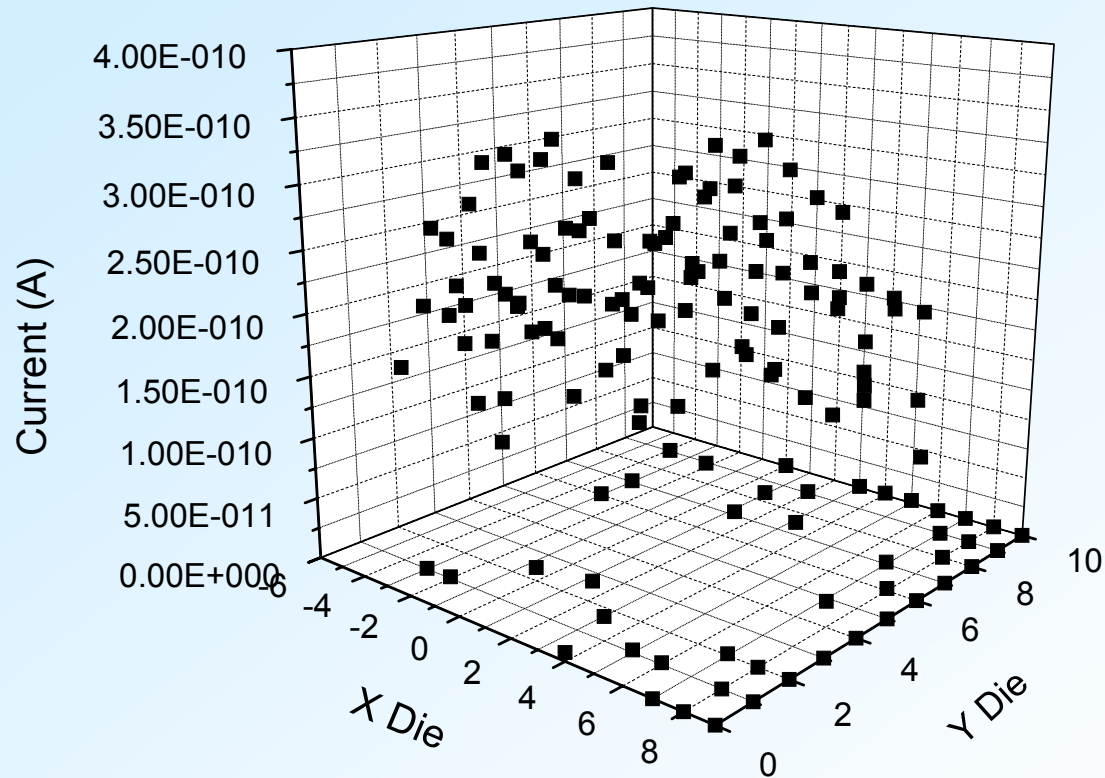
B. LED Light Spectrum
and gold nanoparticle absorption



Stylus Profilometer Spacer Profiles



BIOMIC Project



Photocurrent variation
Across the wafer

BIOMIC Project



TASNANO WORKSHOP



A1	A2	A3	A4	A5	A6	A7	A8	A9	A10	A11	A12	A13	A14	A15	A16	A17
B1	B2	B3	B4	B5	B6	B7	B8	B9	B10	B11	B12	B13	B14	B15	B16	B17
C1	C2	C3	C4	C5	C6	C7	C8	C9	C10	C11	C12	C13	C14	C15	C16	C17
D1	D2	D3	D4	D5	D6	D7	D8	D9	D10	D11	D12	D13	D14	D15	D16	D17
E1	E2	E3	E4	E5	E6	E7	E8	E9	E10	E11	E12	E13	E14	E15	E16	E17
F1	F2	F3	F4	F5	F6	F7	F8	F9	F10	F11	F12	F13	F14	F15	F16	F17
G1	G2	G3	G4	G5	G6	G7	G8	G9	G10	G11	G12	G13	G14	G15	G16	G17
H1	H2	H3	H4	H5	H6	H7	H8	H9	H10	H11	H12	H13	H14	H15	H16	H17
I1	I2	I3	I4	I5	I6	I7	I8	I9	I10	I11	I12	I13	I14	I15	I16	I17
J1	J2	J3	J4	J5	J6	J7	J8	J9	J10	J11	J12	J13	J14	J15	J16	J17
K1	K2	K3	K4	K5	K6	K7	K8	K9	K10	K11	K12	K13	K14	K15	K16	K17
L1	L2	L3	L4	L5	L6	L7	L8	L9	L10	L11	L12	L13	L14	L15	L16	L17
M1	M2	M3	M4	M5	M6	M7	M8	M9	M10	M11	M12	M13	M14	M15	M16	M17

Wafer Mapping

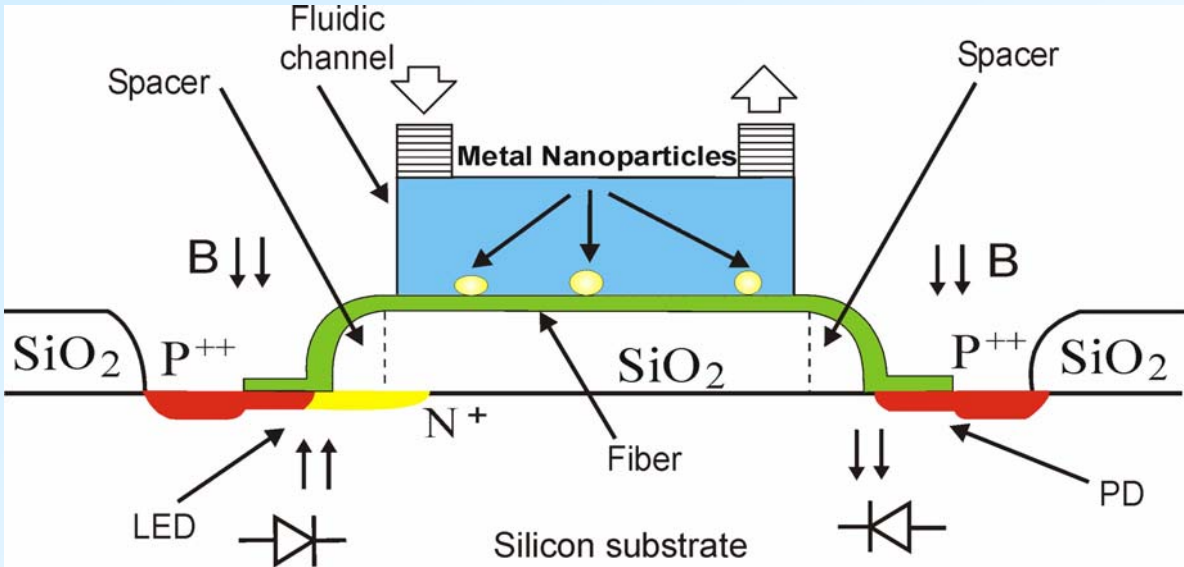
BIOMIC Project

A1 V2 wafer map.

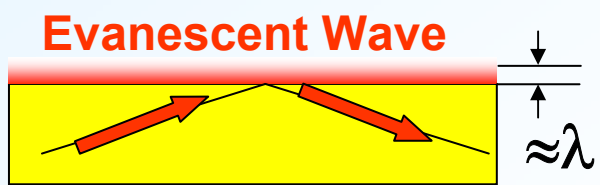
Code: 0 means all 9 fibers good
1 means all 9 fibers good except for 1.

TASNANO WORKSHOP

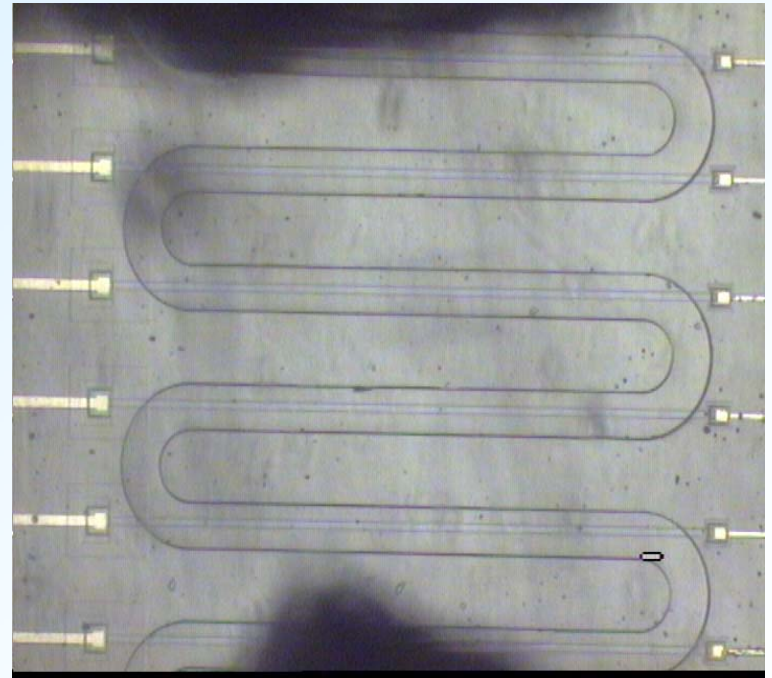
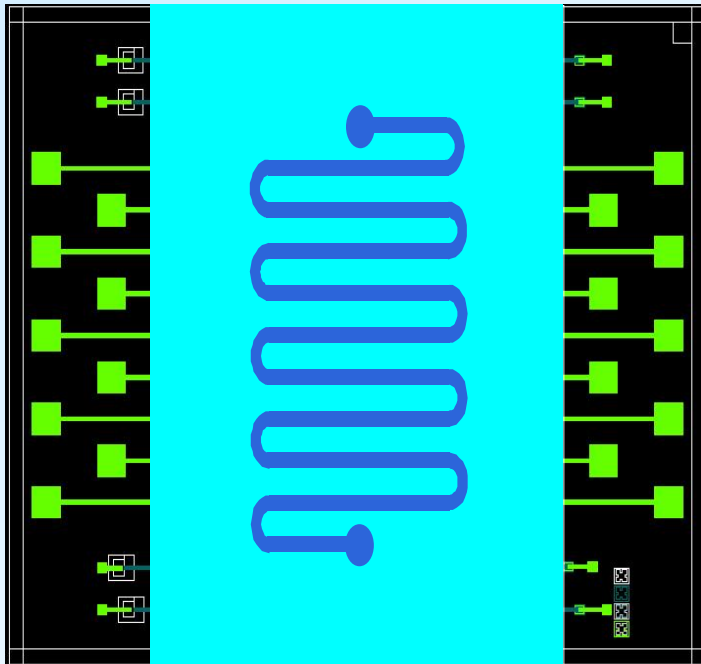
OPTOCOUPLER IS CONVERTED TO BIOSENSOR AFTER SURFACE ACTIVATION OF THE NITRIDE FIBER BY APTES AND THEN BY THE COATING OF THE BIOMOLECULAR PROBE. GOLD NANOPARTICLE LABELS EMPLOYED



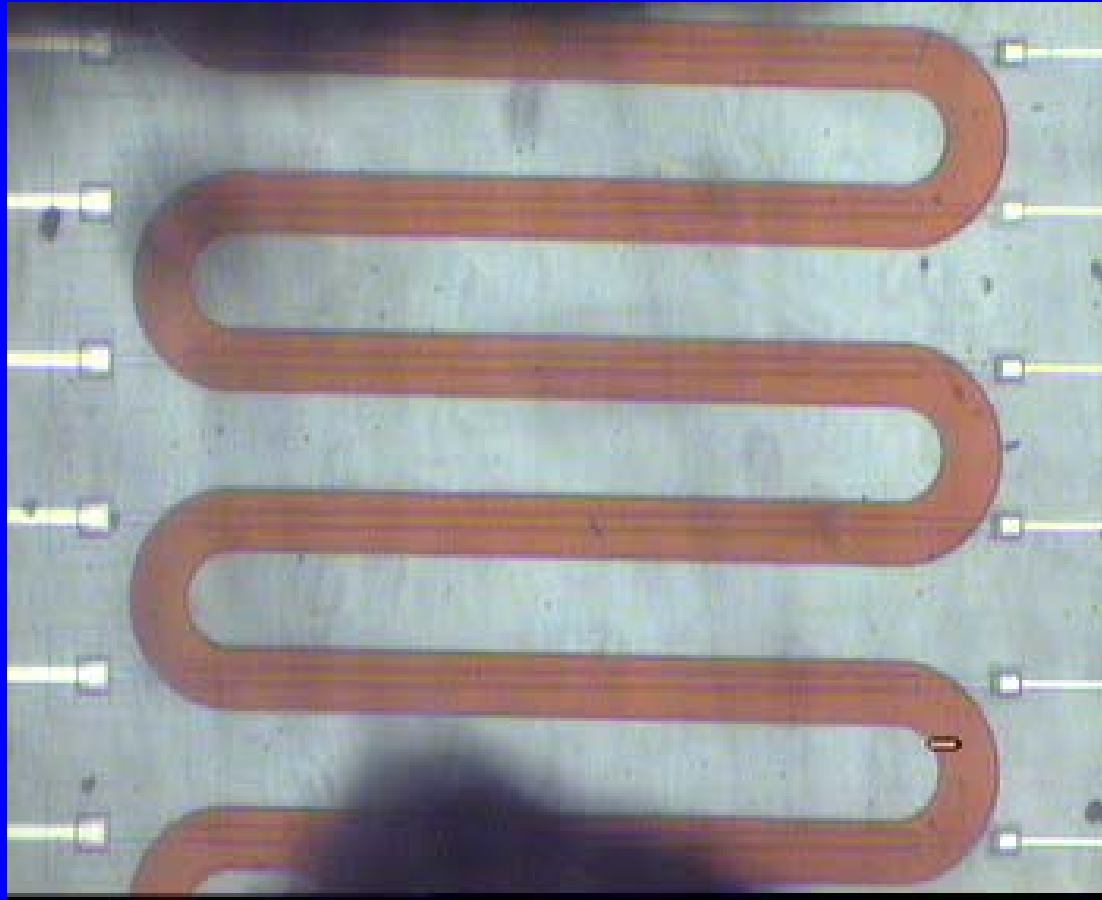
$$\Delta z = \frac{\lambda}{2\pi\sqrt{N^2 - n^2}}$$



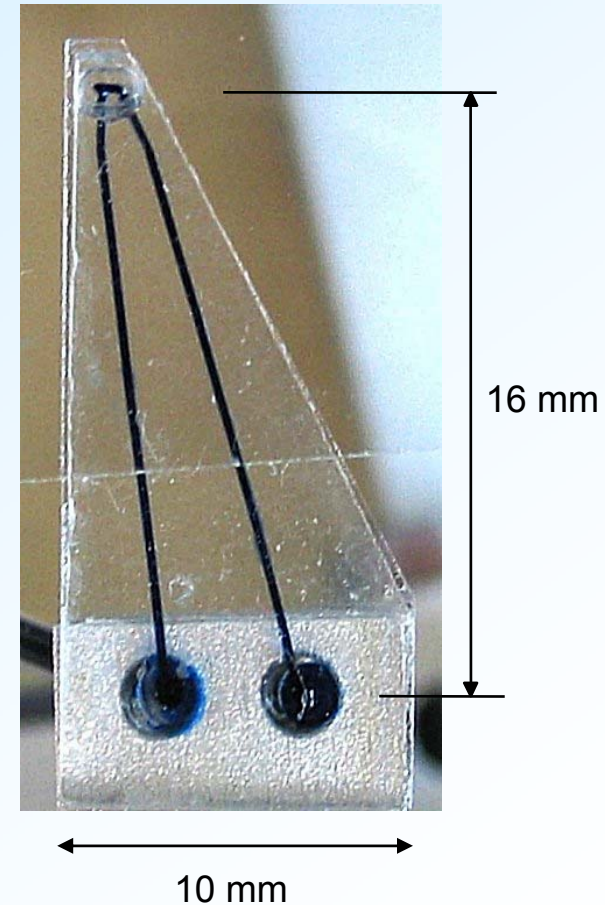
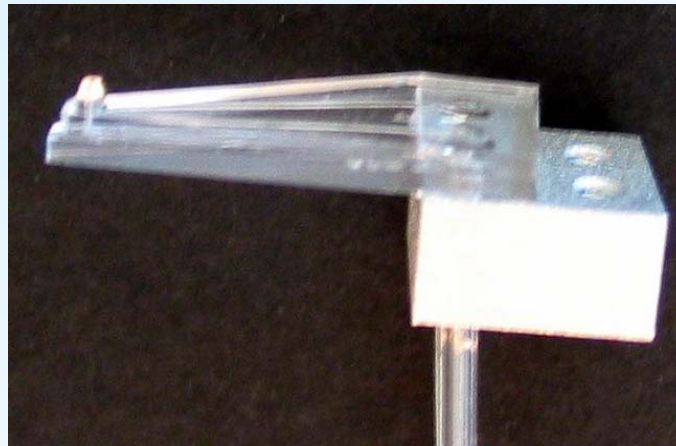
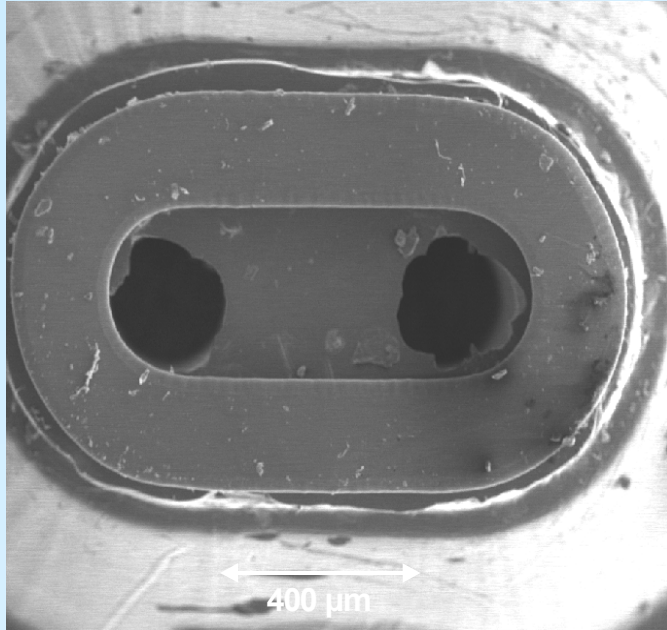
BIOSENSOR CHIP LAYOUT: NINE MONOLITHIC OPTOCOUPPLERS+ SELECTIVE BIOAFFINITY LAYERS+ MICROFLUIDIC MODULE



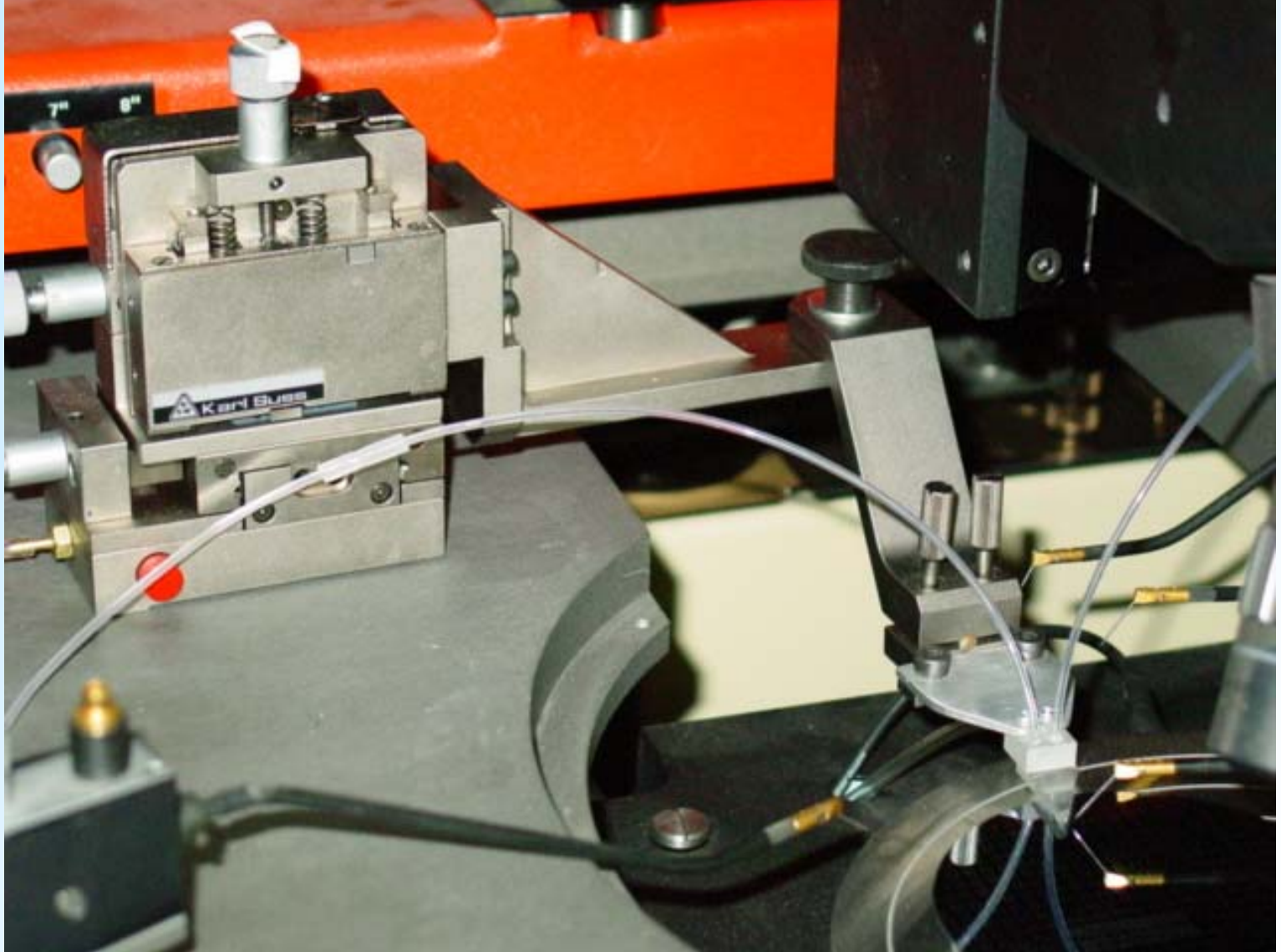
MICROFLUIDIC COUPLING



Fluidic Tip for Test Devices



BIOMIC Project

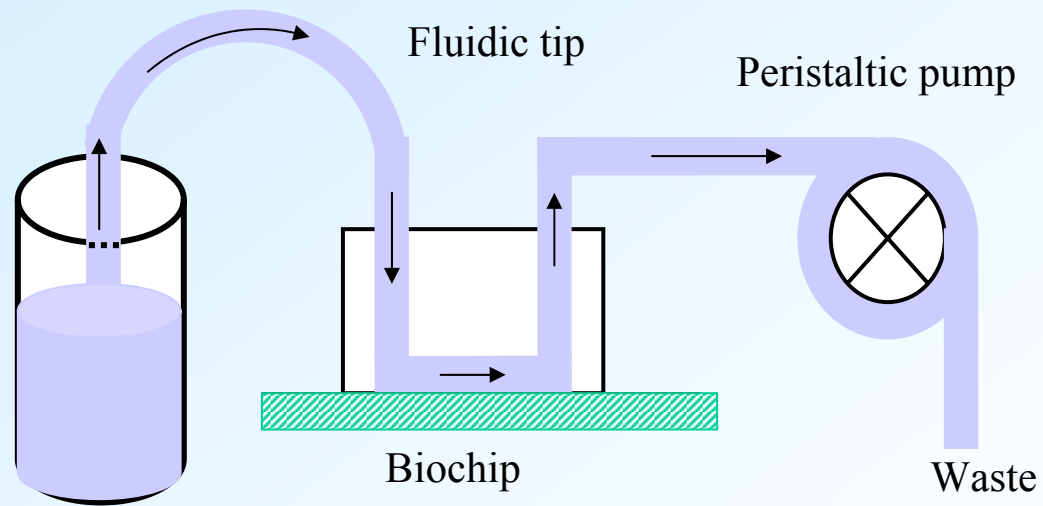


Testing in wafer prober

BIOMIC Project

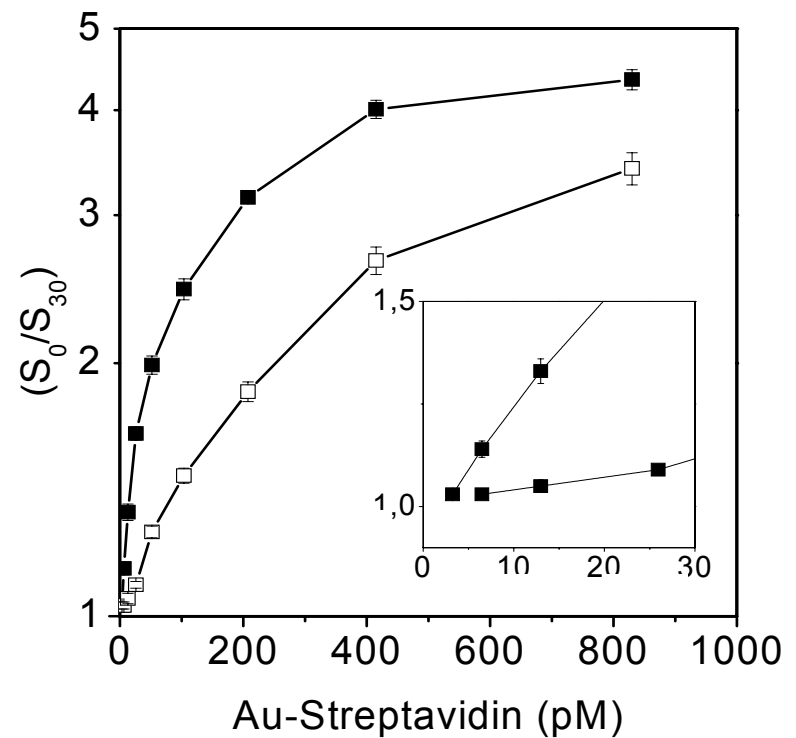
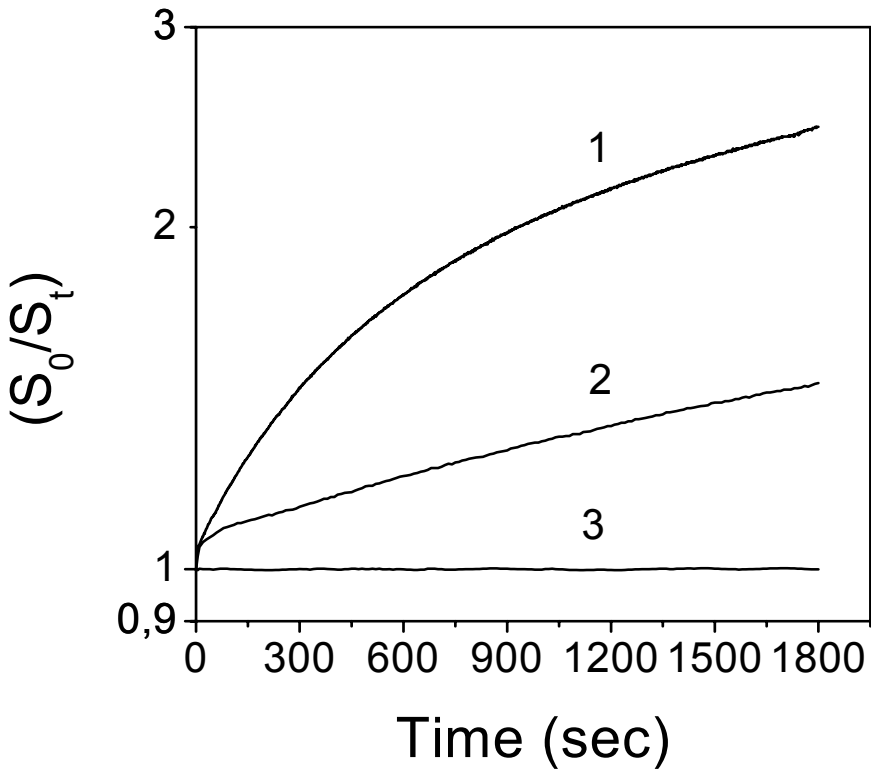
TASNANO WORKSHOP

Fluidic Diagram



BIOMIC Project

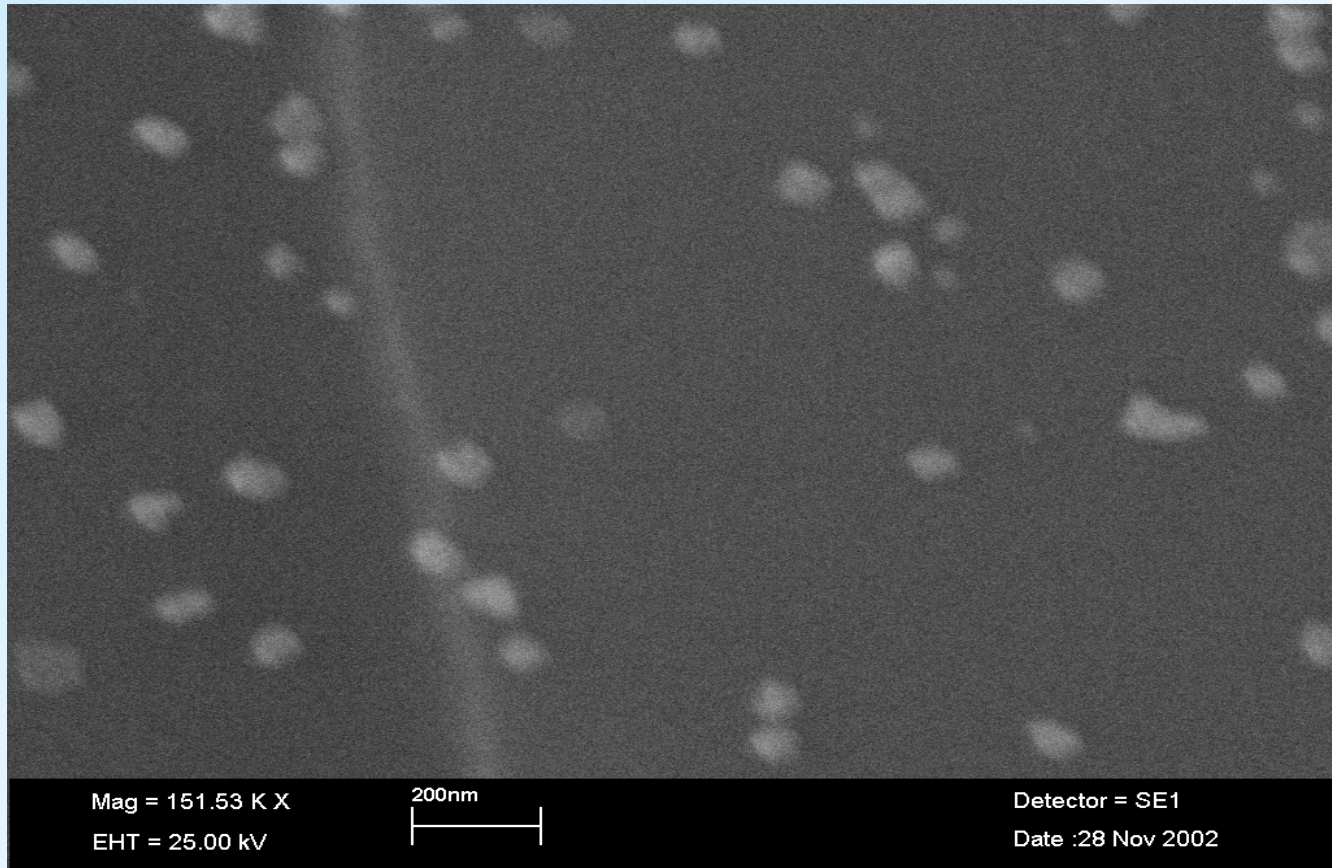




Biotin-Streptavidin model assay



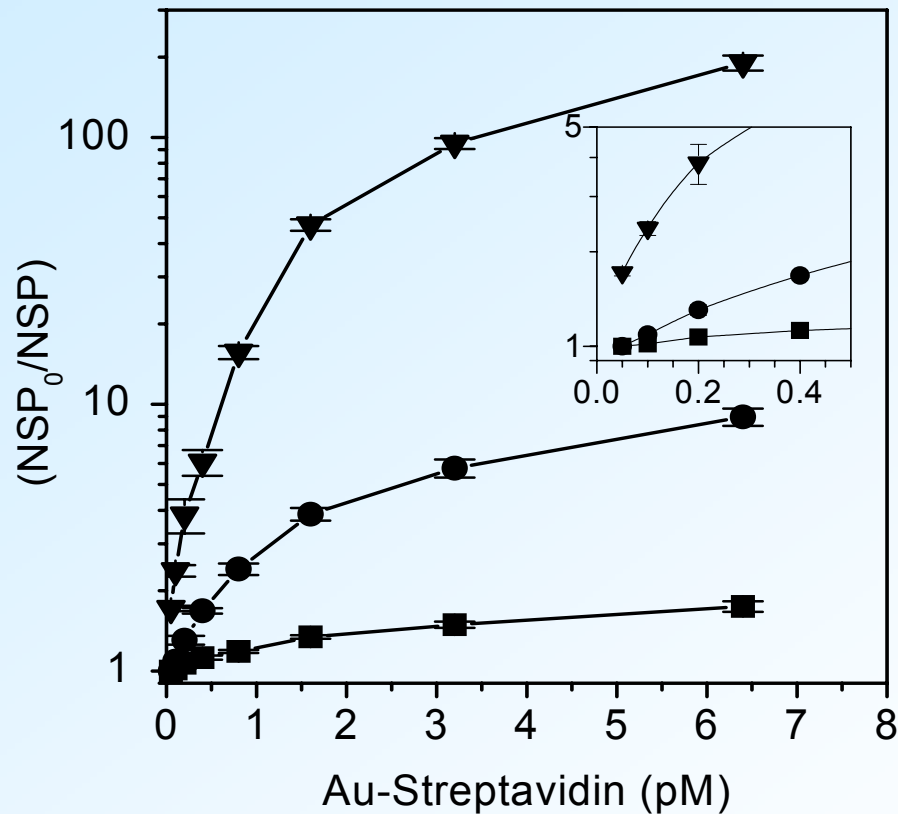
Silver Plating to Increase Sensitivity



**SEM: Silver Plating, Gold,
1/10.000**

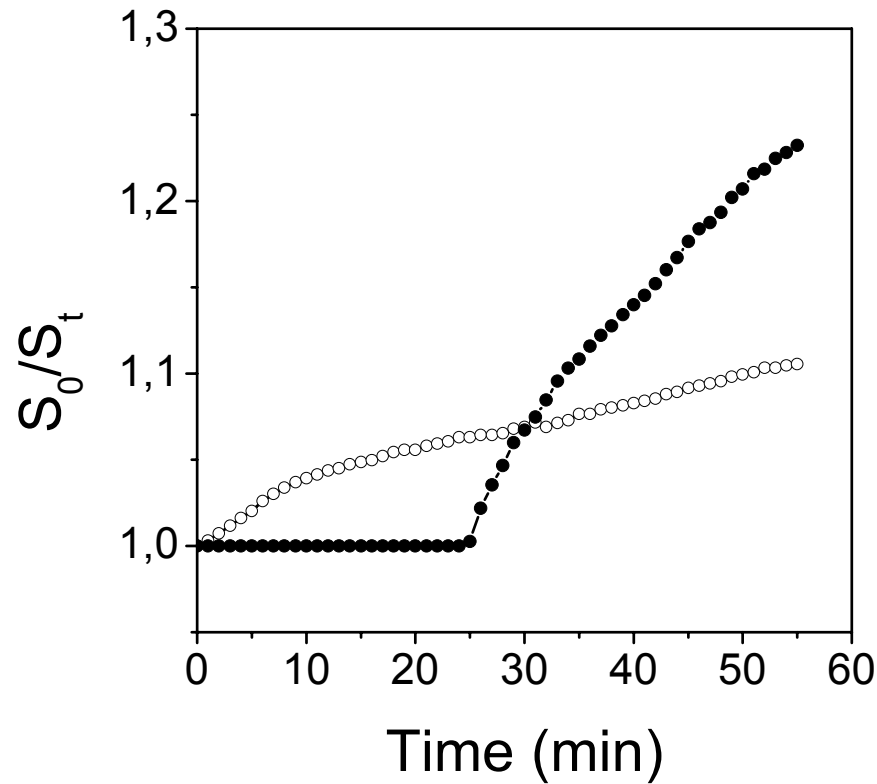
TASNANO WORKSHOP

sensitivity enhancement



silver plating: 5, 10, 20 min

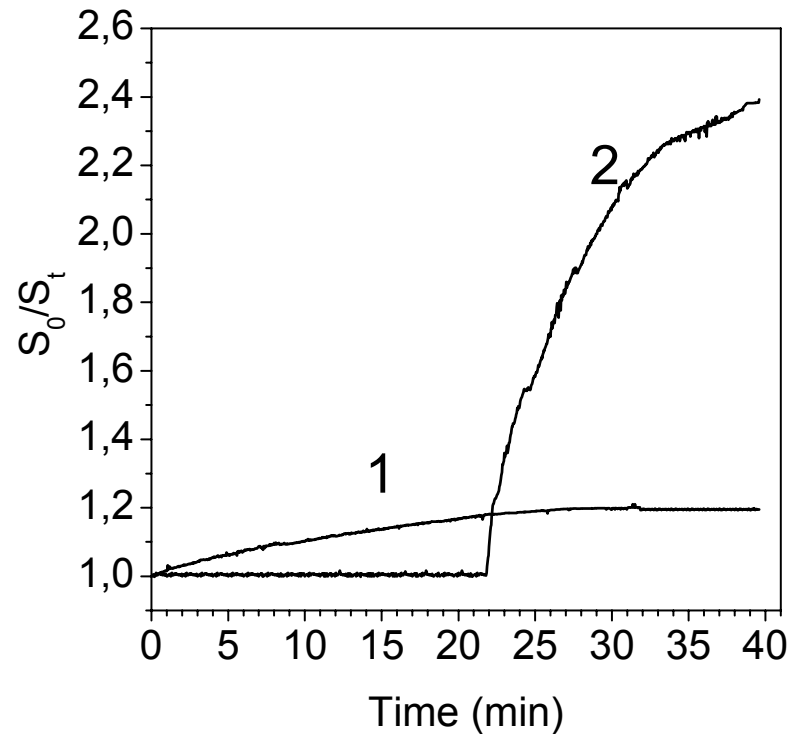




Real time dual analyte assay.

nM Au-anti-mIgG solution for 25 min, 52 pM Au-streptavidin (●)

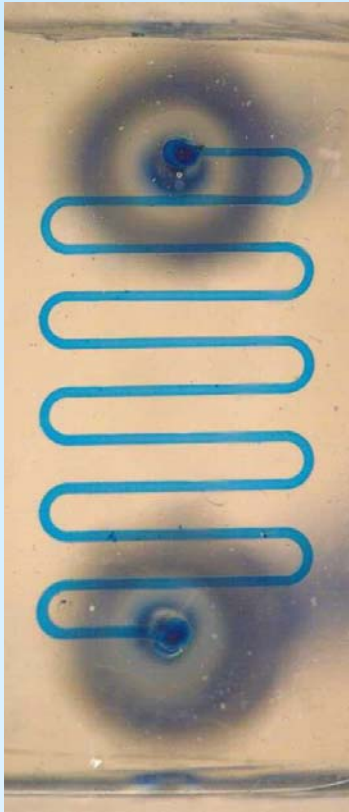




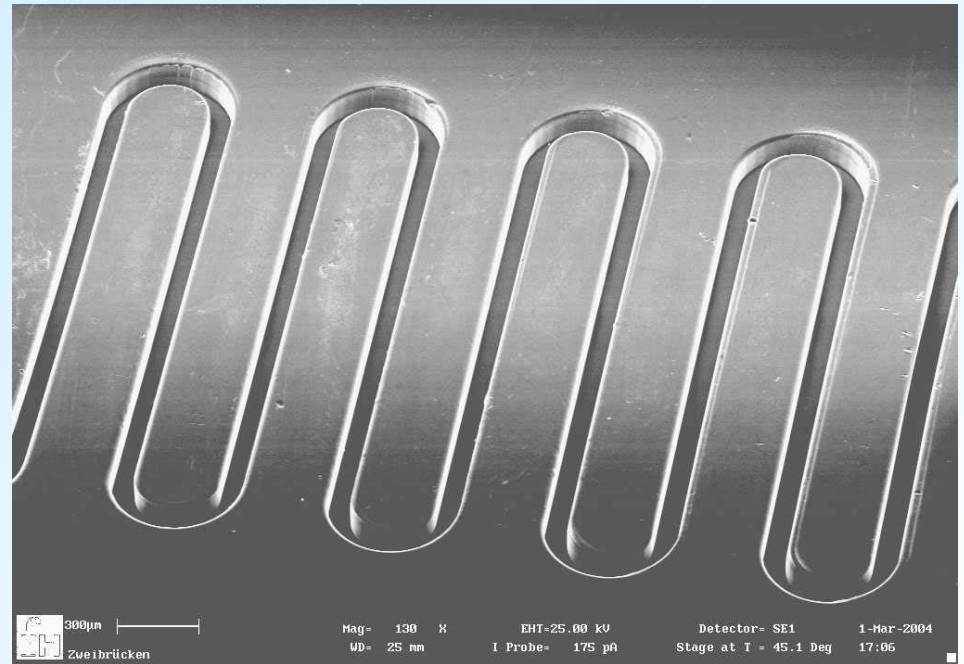
Real time dual analyte assay:

1 nM Au-anti-I Rabbit IgG solution for 25 min, 104 pM
Au-streptavidin



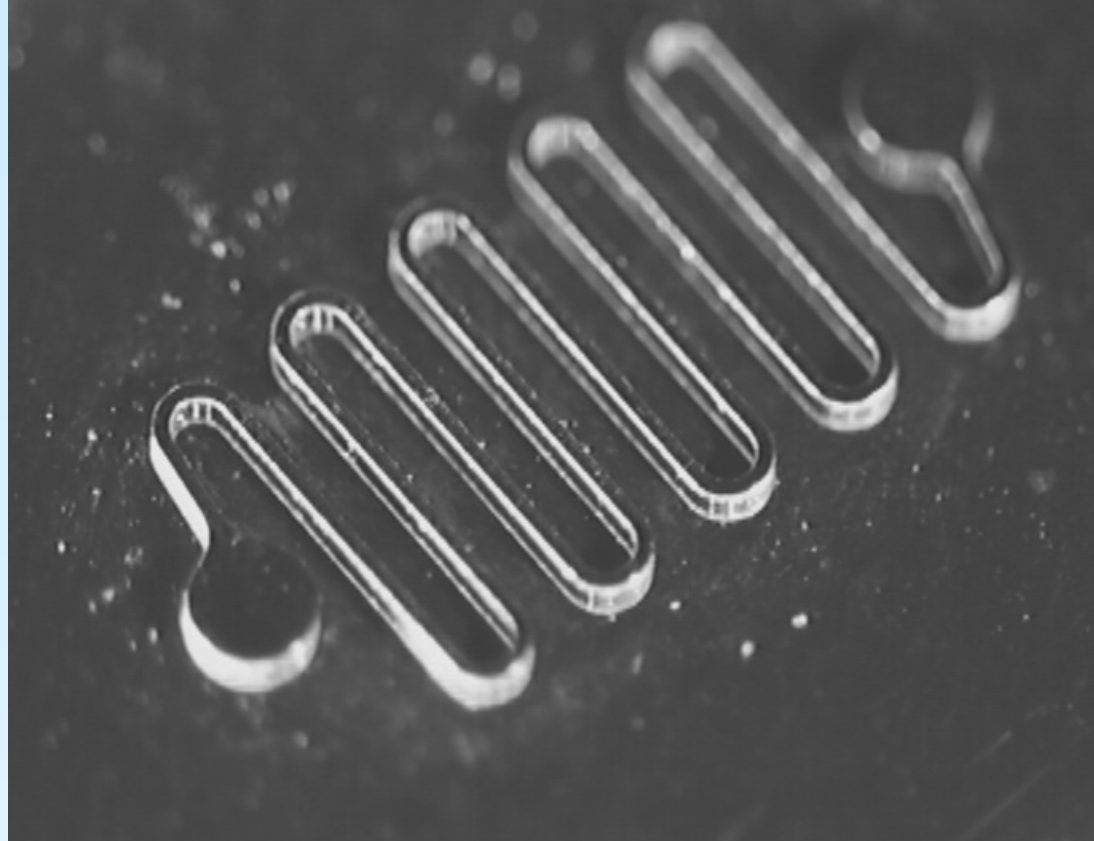


PDMS Fluidics



**SEM of injection molded
fluidic module**

BIOMIC Project

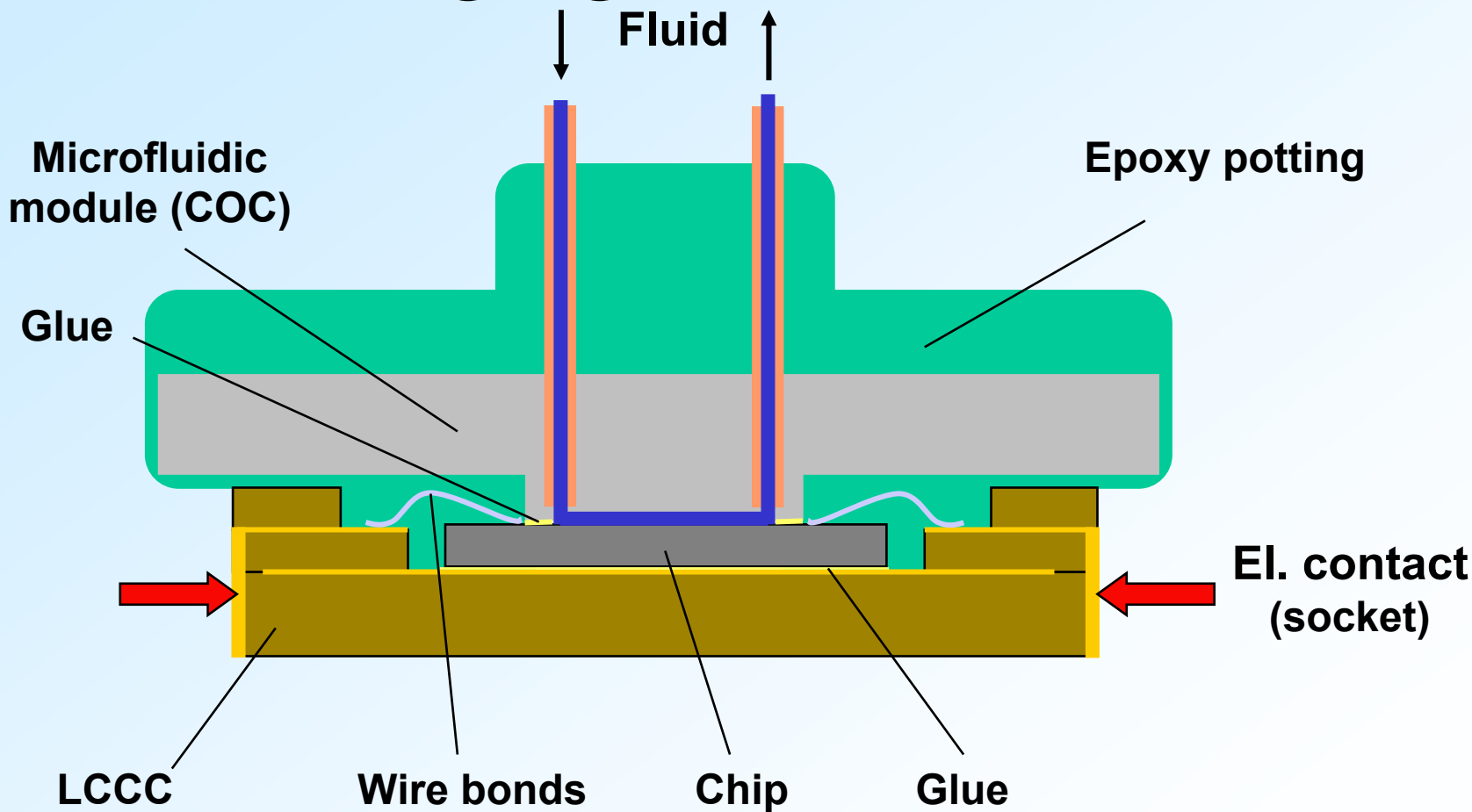


Micro-machined Nickel Mould insert
for injection moulding of the fluidic
structure

BIOMIC Project



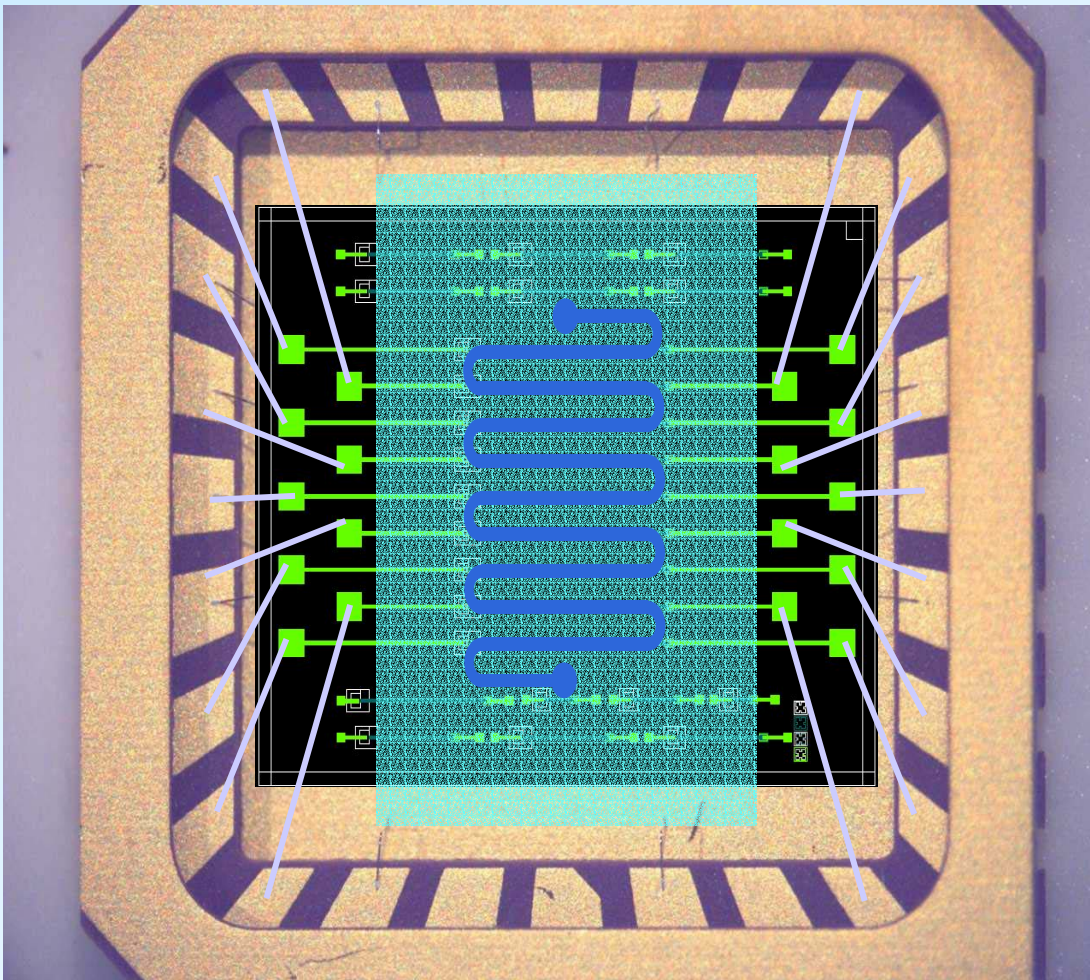
Packaging with LCCC



BIOMIC Project

Fluid Footprint and Wire-Bonding Scheme

BIOMIC Project

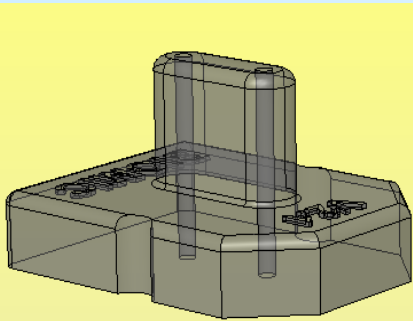


TASNANO WORKSHOP

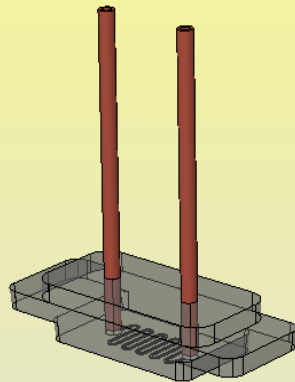
Packaging of Optoelectronic Biochip

Components

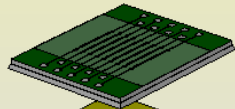
Case



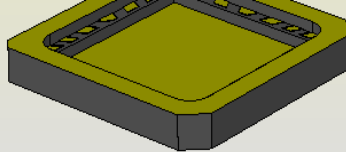
Injection
molded
microfluidic
module



Biochip

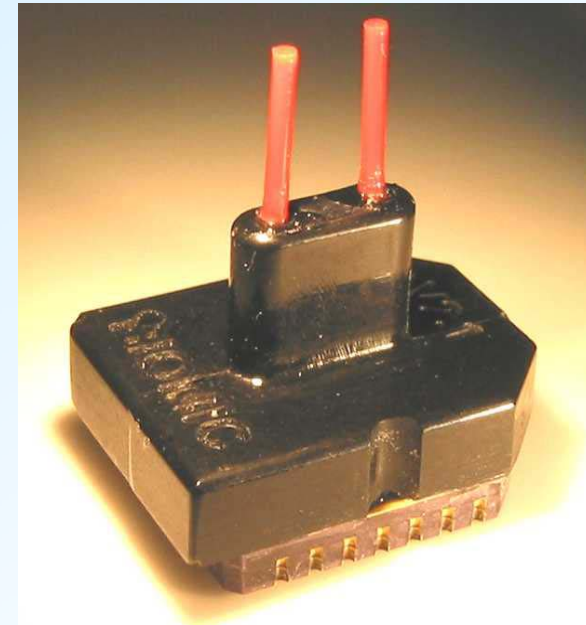


Chip carrier
LCCC



Processes

Potting with
black epoxy



Underfill gluing

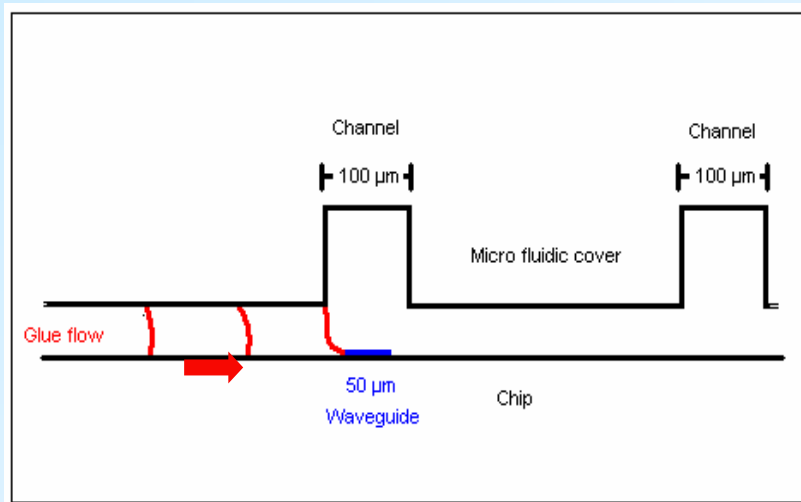
Wire bonding (wedge-wedge)

Conductive gluing of chip
into carrier

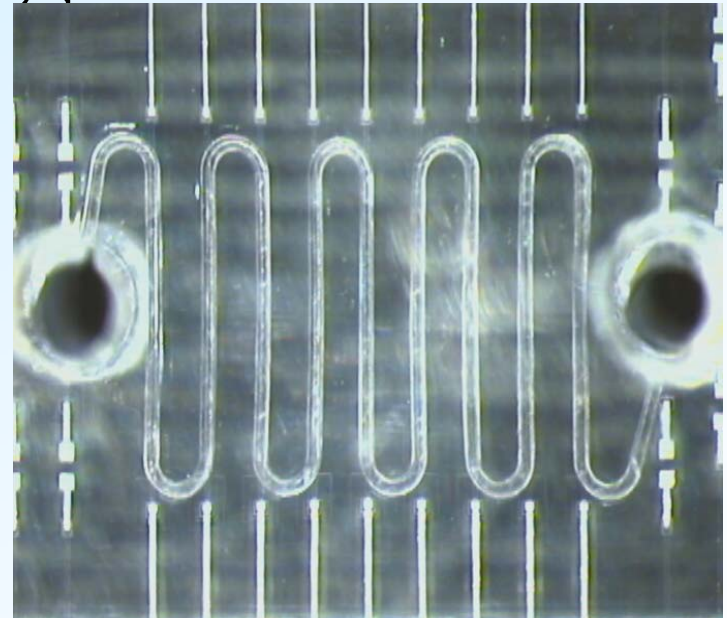
BIOMIC Project



Microfluidic Module Gluing



Underfill or capillary gluing



Glued onto chip

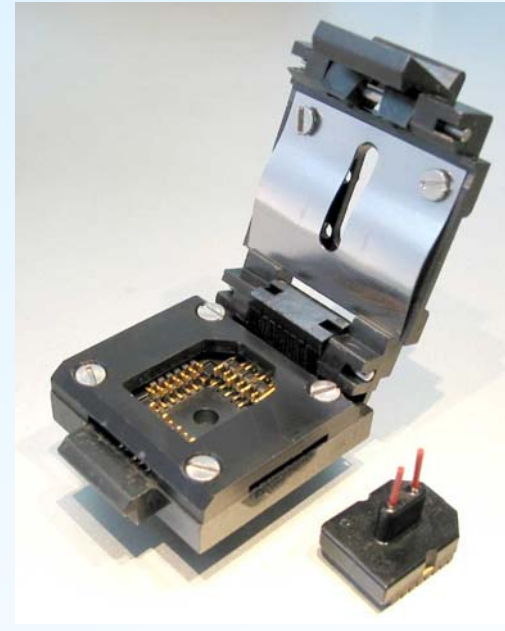
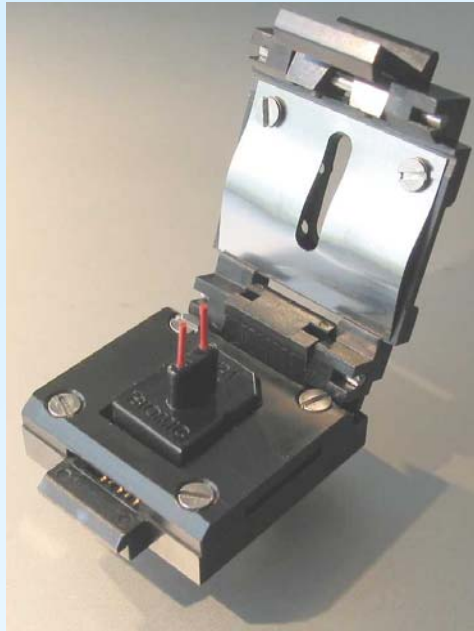
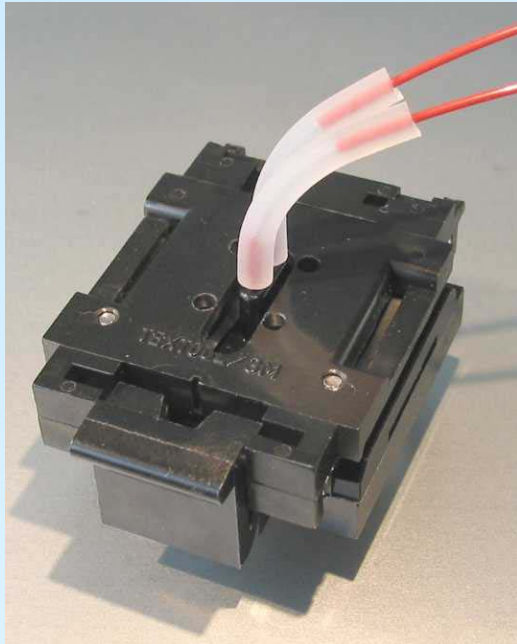
BIOMIC Project

A close-up photograph of a gold-colored microchip, likely a MEMS device, with two red wires attached. The chip is square-shaped with rounded corners and features a grid of small, square openings on its surface. The red wires are connected to the top of the chip. The device is resting on a blue, textured surface.

TASNANO WORKSHOP

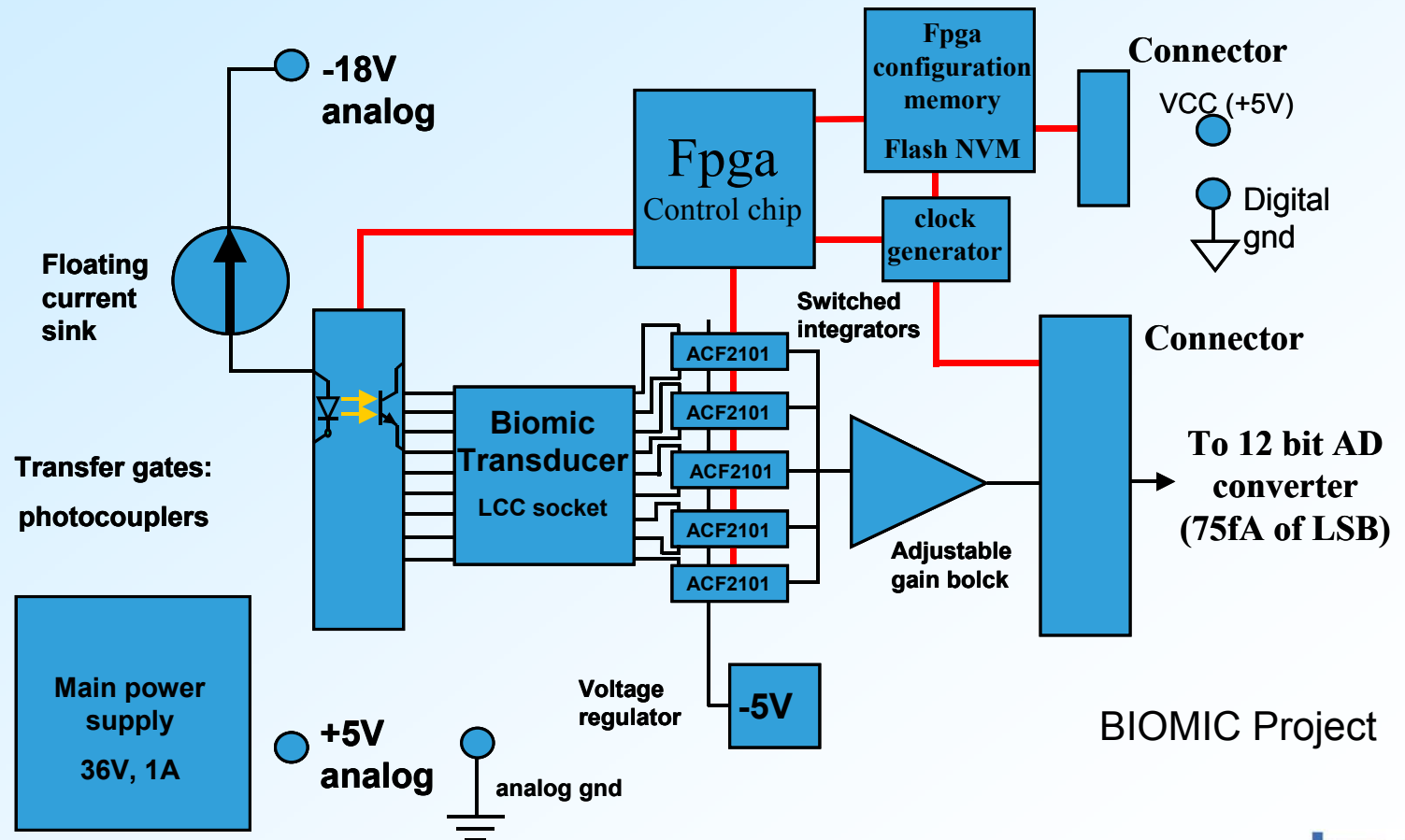


ADAPTATION OF TEST SOCKET

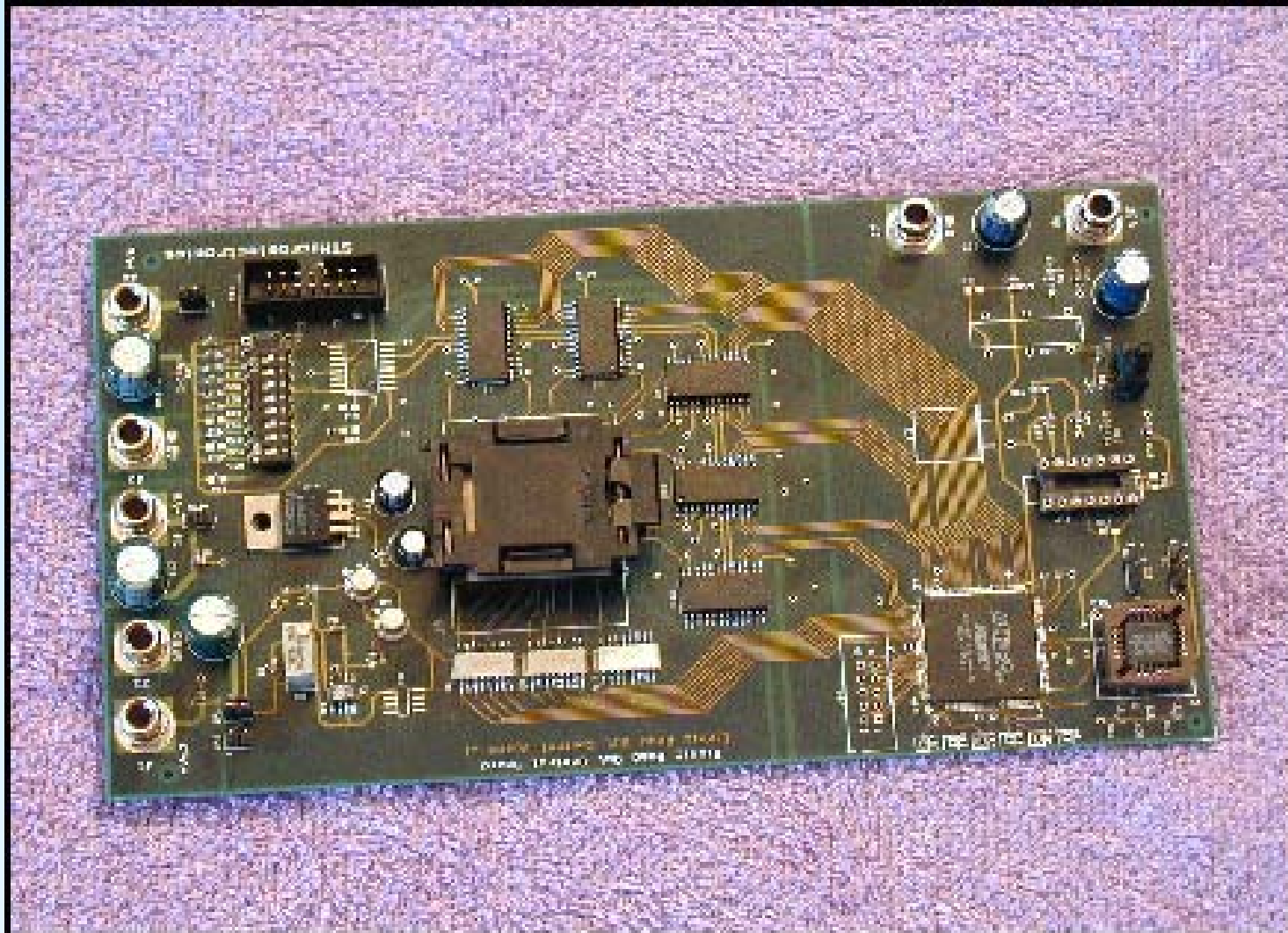


BIOMIC Project

SCHEMATIC OF READOUT ELECTRONICS



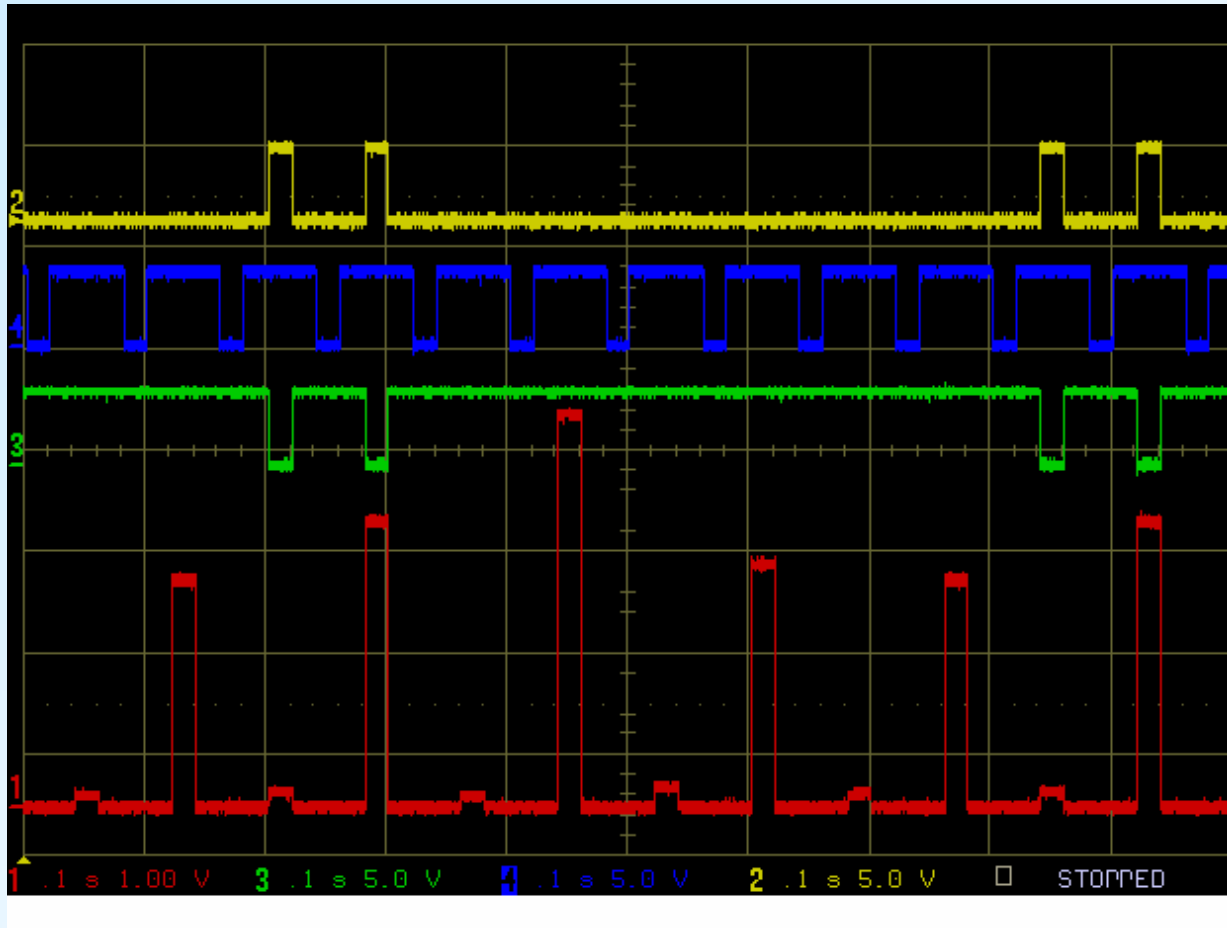
READ-OUT ELECTRONICS FOR PORTABLE BIOANALYTICAL MICROSYSTEM



BIOMIC Proje

TASNANO WORKSHOP

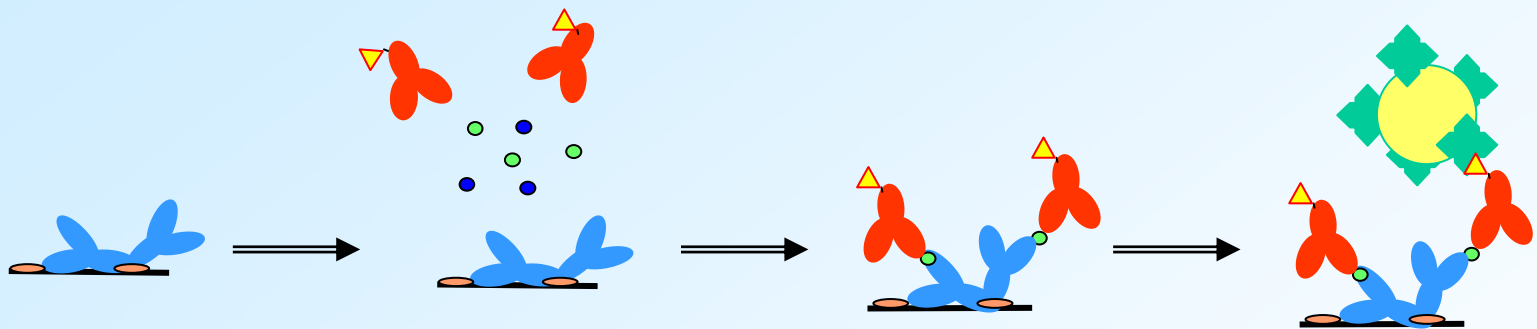
MULTIPLEXED SIGNAL SEQUENCE OF THE NINE OPTOCOUPPLERS



BIOMIC Proje



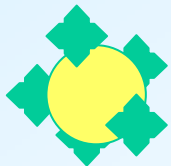
Non-competitive assay configuration



Coating antibody



biotinylated antibody



Gold labelled streptavidin



Blocking agent

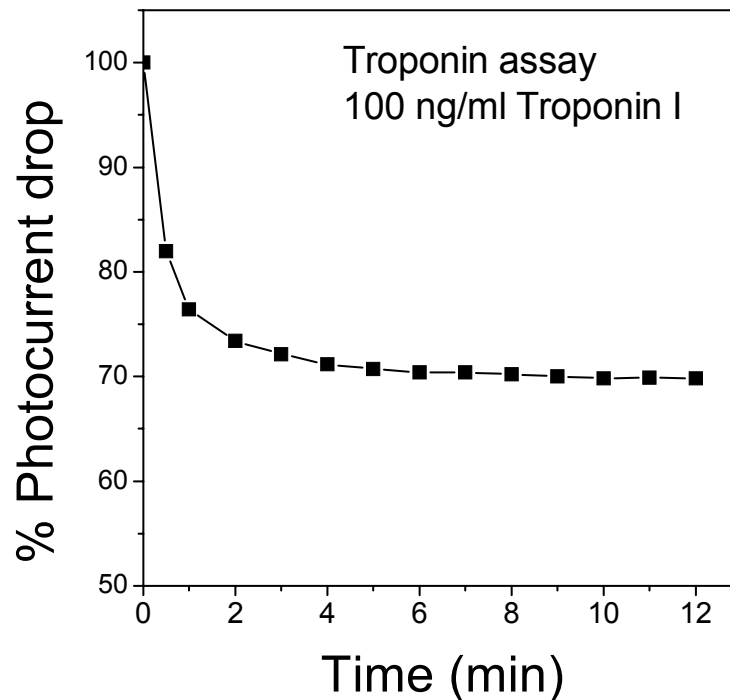
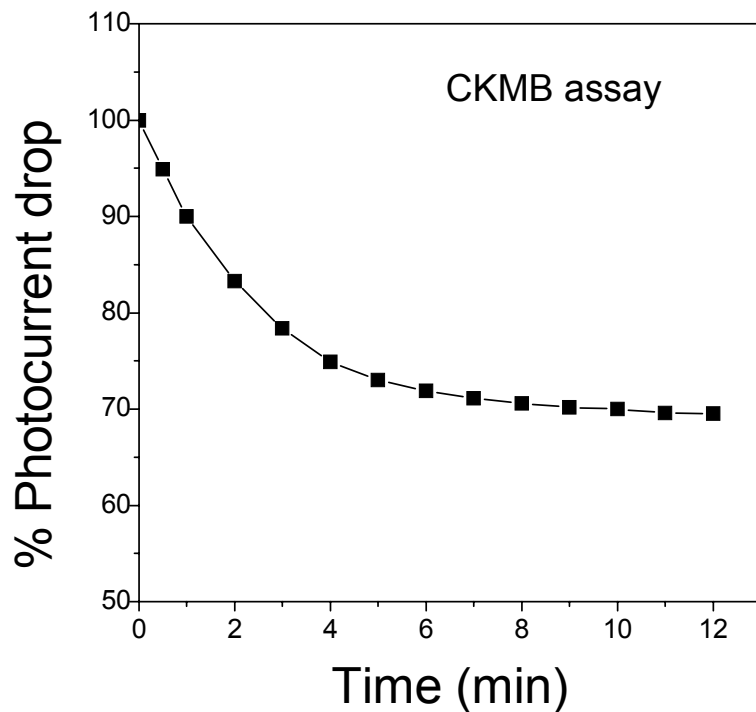


Other analyte



Determined analyte

Detection of Cardiac Markers



Coating: 5 mg/L Mab anti-CKMB, 1 h, RT

Assay: 1:1 standard solution 300ng/mL, CKMB:biotinylated Mab anti-CKMB 2.5 mg/L,

RT Detection: Streptavidin Gold labeled (8.4 nm) (no silver plating)

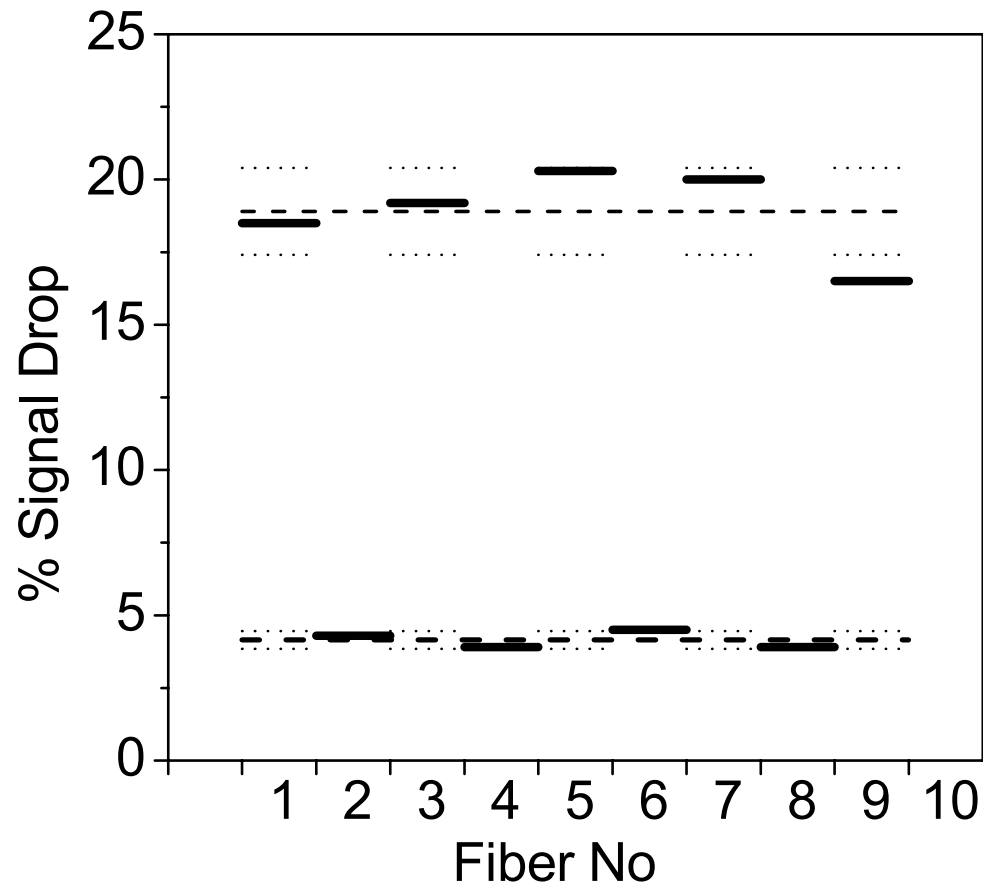
BIOMIC Project

TASNANO WORKSHOP

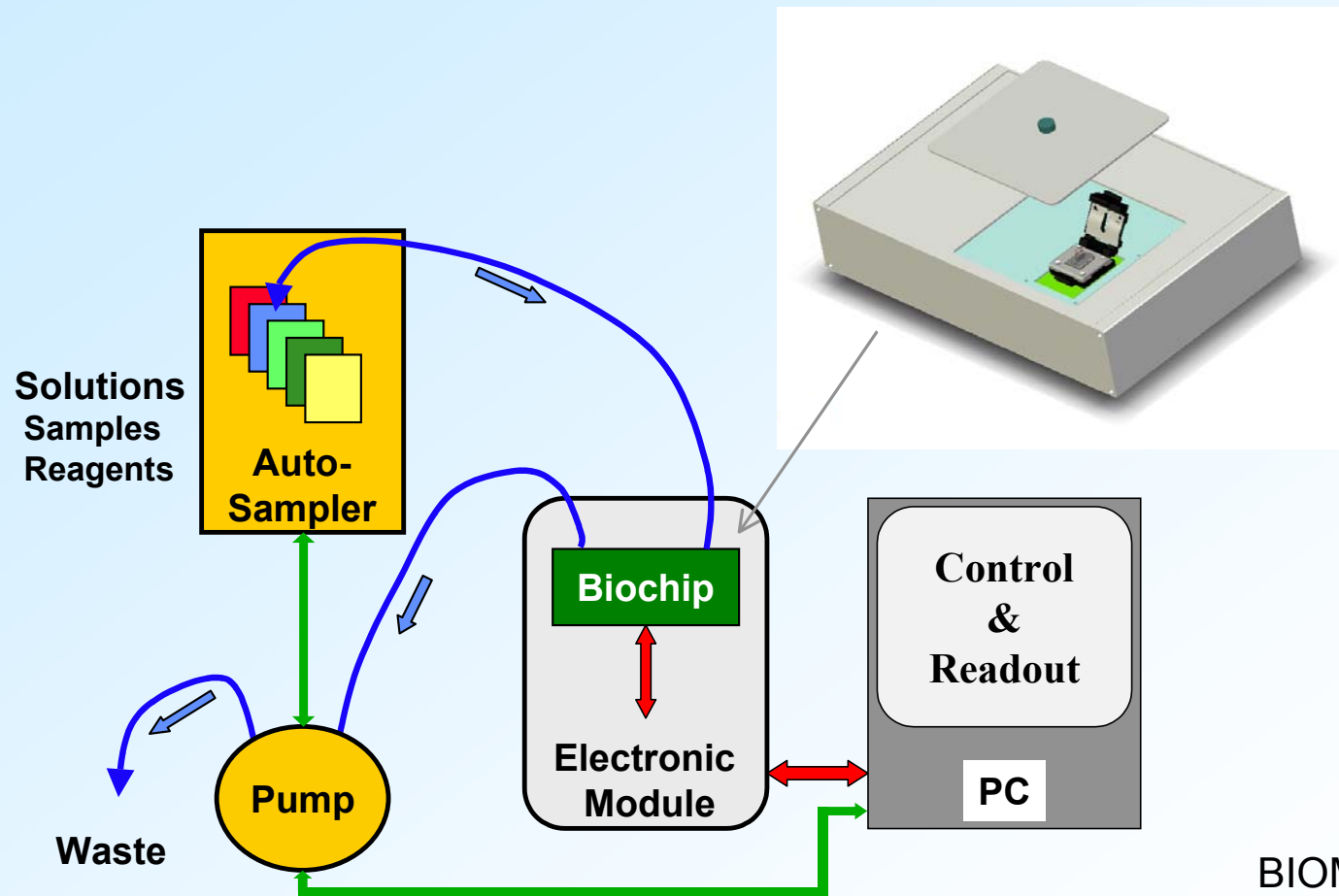
SNP DETECTION IN DNA

Odd fibers: wild-type, 5'-Biotin-GCGGGAGCGCCCCAC AA ACTCCAGGATCTTTTGA-3'

Even fibers: mutant, 5'- Biotin-GCGGGAGTGCCCCACAAACTC CAGGATCTTTTGA-3'



BIOMIC Project



BIOMIC Project

CONCLUSIONS:

MINIATURIZED MONOLITHIC SILICON OPTOCOUPLERS
FOR PORTABLE MULTIANALYTE BIOSENSING

